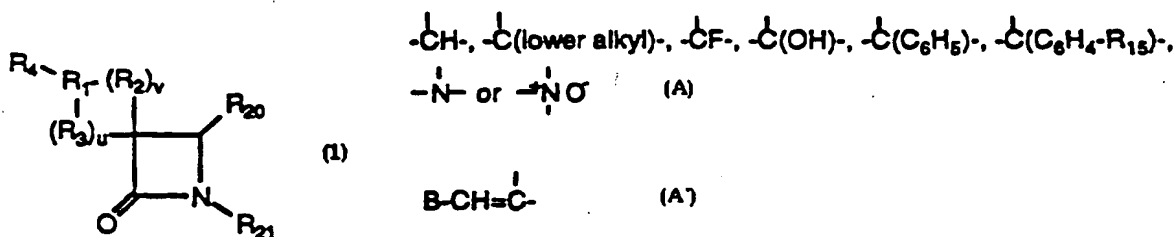




INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification ⁵ : C07D 205/12, 471/10, A61K 31/395 // (C07D 471/10, 221:00, 205:00)		A1	(11) International Publication Number: WO 94/17038
			(43) International Publication Date: 4 August 1994 (04.08.94)
(21) International Application Number: PCT/US94/00421		(74) Agents: MAGATTL, Anita, W. et al.; Schering-Plough Corporation, One Giralda Farms, M3W, Madison, NJ 07940-1000 (US).	
(22) International Filing Date: 19 January 1994 (19.01.94)			
(30) Priority Data: 08/006,439 21 January 1993 (21.01.93) US		(81) Designated States: AU, [*]BB, BG, BR, BY, CA, CN, CZ, FI, HU, JP, KR, KZ, LK, LV, MG, MN, MW, NO, NZ, PL, RO, RU, SD, SK, UA, US, UZ, VN, European patent (AT, BE, CH, DE, DK, ES, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, ML, MR, NE, SN, TD, TG).	
(60) Parent Application or Grant (63) Related by Continuation US 08/006,439 (CIP) Filed on 21 January 1993 (21.01.93)		Published <i>With international search report.</i>	
(71) Applicant (for all designated States except US): SCHERING CORPORATION [US/US]; 2000 Galloping Hill Road, Kenilworth, NJ 07033 (US).			
(72) Inventors; and (75) Inventors/Applicants (for US only): DUGAR, Sundeeep [IN/US]; 749 Wingate Drive, Bridgewater, NJ 08807 (US). CLADER, John, W. [US/US]; 428 North Union Avenue, Cranford, NJ 07016 (US). BURNETT, Duane, A. [US/US]; 59 Helen Street, Fanwood, NJ 07023 (US). BROWNE, Margaret, E. [US/US]; 84 Park Street, Montclair, NJ 07042 (US). DAVIS, Harry, R. [US/US]; 64 River Bend Road, Berkeley Heights, NJ 07922 (US).			

BEST AVAILABLE COPY

(54) Title: **SPIROCYCLOALKYL-SUBSTITUTED AZETIDINONES USEFUL AS HYPOCHOLESTEROLEMIC AGENTS**

(57) Abstract

Novel compounds of formula (1) or a pharmaceutically acceptable salt thereof, wherein R_1 is (A); R_2 and R_3 are independently selected from the group consisting of $-\text{CH}_2-$, $-\text{CH}(\text{lower alkyl})-$, $-\text{C}(\text{di-lower alkyl})-$, $-\text{CH}=\text{CH}-$ and $-\text{C}(\text{lower alkyl})=\text{CH}-$; or R_1 together with an adjacent R_2 , or R_1 together with an adjacent R_3 , form a $-\text{CH}=\text{CH}-$ or a $-\text{CH}=\text{C}(\text{lower alkyl})-$ group; u and v are independently 0, 1, 2 or 3, provided both are not zero; provided that when R_2 is $-\text{CH}=\text{CH}-$ or $-\text{C}(\text{lower alkyl})=\text{CH}-$, v is 1; provided that when R_3 is $-\text{CH}=\text{CH}-$ or $-\text{C}(\text{lower alkyl})=\text{CH}-$, u is 1; provided that when v is 2 or 3, the R_2 's can be the same or different; R_4 is $\text{B}-(\text{CH}_2)_m\text{C}(\text{O})-$, wherein m is 0-5; $\text{B}-(\text{CH}_2)_q-$, wherein q is 0-6; $\text{B}-(\text{CH}_2)_t-\text{Z}-(\text{CH}_2)_r-$, wherein Z is $-\text{O}-$, $-\text{C}(\text{O})-$, phenylene, $-\text{N}(\text{R}_8)-$ or $-\text{S}(\text{O})_2-$, e is 0-5 and r is 0-5, provided that the sum of e and r is 0-6; $\text{B}-(\text{C}_2-\text{C}_6 \text{ alkenylene})-$; $\text{B}'-(\text{C}_4-\text{C}_6 \text{ alkadienylene})-$; $\text{B}-(\text{CH}_2)_t-\text{Z}-(\text{C}_2-\text{C}_6 \text{ alkenylene})-$, wherein t is 0-3, provided that the sum of t and the number of carbon atoms in the alkenylene chain is 2-6; $\text{B}-(\text{CH}_2)_f-\text{V}-(\text{CH}_2)_g-$, wherein V is C_3-C_6 cycloalkylene, f is 1-5 and g is 0-5, provided that the sum of f and g is 1-6; $\text{B}-(\text{CH}_2)_f-\text{V}-(\text{C}_2-\text{C}_6 \text{ alkenylene})-$ or $\text{B}'-(\text{C}_2-\text{C}_6 \text{ alkenylene})-\text{V}-(\text{CH}_2)_f-$, provided that the sum of t and the number of carbon atoms in the alkenylene chain is 2, 3, 4, 5 or 6; $\text{B}-(\text{CH}_2)_a-\text{Z}-(\text{CH}_2)_b-\text{V}-(\text{CH}_2)_d-$, wherein a , b and d are independently 0-6, provided that the sum of a , b and d is 0-6; $\text{T}-(\text{CH}_2)_s-$, wherein T is cycloalkyl of 3-6 carbon atoms and s is 0-6; or R_1 and R_4 together form the group (A'); B is optionally-substituted phenyl, indenyl, indenyl, naphthyl, tetrahydronaphthyl or optionally substituted-heteroaryl; and R_{20} and R_{21} are independently optionally-substituted phenyl, optionally-substituted naphthyl, indenyl, indenyl, tetrahydronaphthyl, benzodioxolyl, optionally-substituted heteroaryl, optionally-substituted benzofused heteroaryl or cyclopropyl are disclosed, as well as pharmaceutical compositions comprising said compounds, the use of said compounds as hypocholesterolemic agents, processes for preparing the compounds, and the use of said compounds in combination with cholesterol biosynthesis inhibitors to treat or prevent atherosclerosis.

FOR THE PURPOSES OF INFORMATION ONLY

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AT	Austria	GB	United Kingdom	MR	Mauritania
AU	Australia	GE	Georgia	MW	Malawi
BB	Barbados	GN	Guinea	NE	Niger
BE	Belgium	GR	Greece	NL	Netherlands
BF	Burkina Faso	HU	Hungary	NO	Norway
BG	Bulgaria	IE	Ireland	NZ	New Zealand
BJ	Benin	IT	Italy	PL	Poland
BR	Brazil	JP	Japan	PT	Portugal
BY	Belarus	KE	Kenya	RO	Romania
CA	Canada	KG	Kyrgyzstan	RU	Russian Federation
CF	Central African Republic	KP	Democratic People's Republic of Korea	SD	Sudan
CG	Congo	KR	Republic of Korea	SE	Sweden
CH	Switzerland	KZ	Kazakhstan	SI	Slovenia
CI	Côte d'Ivoire	LI	Liechtenstein	SK	Slovakia
CM	Cameroon	LK	Sri Lanka	SN	Senegal
CN	China	LU	Luxembourg	TD	Chad
CS	Czechoslovakia	LV	Latvia	TG	Togo
CZ	Czech Republic	MC	Monaco	TJ	Tajikistan
DE	Germany	MD	Republic of Moldova	TT	Trinidad and Tobago
DK	Denmark	MG	Madagascar	UA	Ukraine
ES	Spain	ML	Mali	US	United States of America
FI	Finland	MN	Mongolia	UZ	Uzbekistan
FR	France			VN	Viet Nam
GA	Gabon				

5

**SPIROCYCLOALKYL-SUBSTITUTED AZETIDINONES USEFUL
AS HYPOCHOLESTEROLEMIC AGENTS**

BACKGROUND OF THE INVENTION

10 The present invention relates to spirocycloalkyl-substituted azetidinones useful as hypocholesterolemic agents in the treatment and prevention of atherosclerosis, and to the combination of a spirocycloalkyl-substituted azetidinone of this invention and a cholesterol biosynthesis inhibitor for the treatment and prevention of atherosclerosis.

15 Atherosclerotic coronary heart disease represents the major cause for death and cardiovascular morbidity in the western world. Risk factors for atherosclerotic coronary heart disease include hypertension, diabetes mellitus, family history, male sex, cigarette smoke and serum cholesterol. A total cholesterol level in excess of 225-250 mg/dl is
20 associated with significant elevation of risk.

 Cholesteryl esters are a major component of atherosclerotic lesions and the major storage form of cholesterol in arterial wall cells. Formation of cholesteryl esters is also a key step in the intestinal absorption of dietary cholesterol. Thus, inhibition of cholesteryl ester
25 formation and reduction of serum cholesterol is likely to inhibit the progression of atherosclerotic lesion formation, decrease the accumulation of cholesteryl esters in the arterial wall, and block the intestinal absorption of dietary cholesterol.

 A few azetidinones have been reported as being useful in
30 lowering cholesterol and/or in inhibiting the formation of cholesterol-containing lesions in mammalian arterial walls. U.S. 4,983,597 discloses N-sulfonyl-2-azetidinones as anticholesterolemic agents and Ram, et al., in Indian J Chem., Sect. B, 29B, 12 (1990), p. 1134-7, disclose ethyl 4-(2-oxoazetidin-4-yl)phenoxy-alkanoates as hypolipidemic agents.

35 European Patent Application 337,549 discloses elastase inhibitory substituted azetidinones comprising a spirocyclo substituent at the 3-position; elastase inhibitors are said to be useful in treating inflammatory conditions resulting in tissue destruction which are associated with various disease states, e.g. atherosclerosis.

- 2 -

PCT/US92/05972, filed July 21, 1992, and published as WO93/02048 on February 4, 1993 discloses β -lactam (i.e., azetidinone) cholesterol absorption inhibitors which lack a spirocycloalkyl group at the 3-position.

5 In addition to regulation of dietary cholesterol, the regulation of whole-body cholesterol homeostasis in humans and animals involves modulation of cholesterol biosynthesis, bile acid biosynthesis, and the catabolism of the cholesterol-containing plasma lipoproteins. The liver is the major organ responsible for cholesterol biosynthesis and catabolism
10 and, for this reason, it is a prime determinant of plasma cholesterol levels. The liver is the site of synthesis and secretion of very low density lipoproteins (VLDL) which are subsequently metabolized to low density lipoproteins (LDL) in the circulation. LDL are the predominant cholesterol-carrying lipoproteins in the plasma and an increase in their concentration
15 is correlated with increased atherosclerosis.

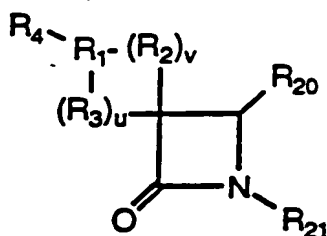
When cholesterol absorption in the intestines is reduced, by whatever means, less cholesterol is delivered to the liver. The consequence of this action is a decreased hepatic lipoprotein (VLDL) production and an increase in the hepatic clearance of plasma
20 cholesterol, mostly as LDL. Thus, the net effect of an inhibition of intestinal cholesterol absorption is a decrease in plasma cholesterol levels.

The inhibition of cholesterol biosynthesis by 3-hydroxy-3-methylglutaryl coenzyme A reductase (EC1.1.1.34) inhibitors has been shown to be an effective way to reduce plasma cholesterol (Witzum,
25 *Circulation*, 80, 5 (1989), p. 1101-1114) and reduce atherosclerosis. Combination therapy of an HMG CoA reductase inhibitor and a bile acid sequestrant has been demonstrated to be more effective in human hyperlipidemic patients than either agent in monotherapy (Illingworth,
30 *Drugs*, 36 (Suppl. 3) (1988), p. 63-71).

SUMMARY OF THE INVENTION

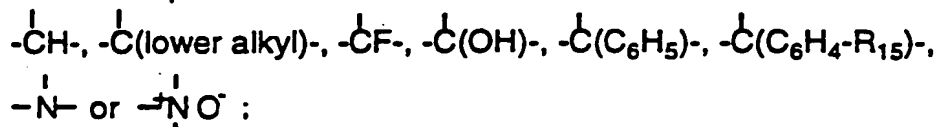
Novel hypocholesterolemic compounds of the present invention are represented by the formula I

- 3 -



or a pharmaceutically acceptable salt thereof, wherein:

R_1 is



5

R_2 and R_3 are independently selected from the group consisting of -CH₂-, -CH(lower alkyl)-, -C(di-lower alkyl)-, -CH=CH- and -C(lower alkyl)=CH-; or R_1 together with an adjacent R_2 , or R_1 together with an adjacent R_3 , form a -CH=CH- or a -CH=C(lower alkyl)- group;

10

u and v are independently 0, 1, 2 or 3, provided both are not zero; provided that when R_2 is -CH=CH- or -C(lower alkyl)=CH-, v is 1; provided that when R_3 is -CH=CH- or -C(lower alkyl)=CH-, u is 1; provided that when v is 2 or 3, the R_2 's can be the same or different; and provided that when u is 2 or 3, the R_3 's can be the same or different;

15

R_4 is B-(CH₂)_mC(O)-, wherein m is 0, 1, 2, 3, 4 or 5;

B-(CH₂)_q-, wherein q is 0, 1, 2, 3, 4, 5 or 6;

B-(CH₂)_e-Z-(CH₂)_r-, wherein Z is -O-, -C(O)-, phenylene, -N(R₈)- or -S(O)₀₋₂-, e is 0, 1, 2, 3, 4 or 5 and r is 0, 1, 2, 3, 4 or 5, provided that the sum of e and r is 0, 1, 2, 3, 4, 5 or 6;

20

B-(C₂-C₆ alkenylene)-; B'-(C₄-C₆ alkadienylene)-;

B-(CH₂)_t-Z-(C₂-C₆ alkenylene)-, wherein Z is as defined above, and wherein t is 0, 1, 2 or 3, provided that the sum of t and the number of carbon atoms in the alkenylene chain is 2, 3, 4, 5 or 6;

25

B-(CH₂)_f-V-(CH₂)_g-, wherein V is C₃-C₆ cycloalkylene, f is 1, 2, 3, 4 or 5 and g is 0, 1, 2, 3, 4 or 5, provided that the sum of f and g is 1, 2, 3, 4, 5 or 6;

B-(CH₂)_t-V-(C₂-C₆ alkenylene)- or B'-(C₂-C₆ alkenylene)-V-(CH₂)_t-, wherein V and t are as defined above, provided that the sum of t and the number of carbon atoms in the alkenylene chain is 2, 3, 4, 5 or 6;

30

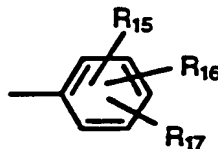
B-(CH₂)_a-Z-(CH₂)_b-V-(CH₂)_d-, wherein Z and V are as defined above and a , b and d are independently 0, 1, 2, 3, 4, 5 or 6, provided that the sum of a , b and d is 0, 1, 2, 3, 4, 5 or 6;

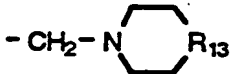
- 4 -

$T-(CH_2)_s-$, wherein T is cycloalkyl of 3-6 carbon atoms and s is 0, 1, 2, 3, 4, 5 or 6; or


R_1 and R_4 together form the group $B-\overset{\overset{|}{I}}{CH=C}-$;

- B is indanyl, indenyl, naphthyl, tetrahydronaphthyl, heteroaryl or
- 5 W-substituted heteroaryl, wherein heteroaryl is selected from the group consisting of pyrrolyl, pyridinyl, pyrimidinyl, pyrazinyl, triazinyl, imidazolyl, thiazolyl, pyrazolyl, thienyl, oxazolyl and furanyl, and for nitrogen-containing heteroaryls, the N-oxides thereof, or



- 10 W is 1 to 3 substituents independently selected from the group consisting of lower alkyl, hydroxy lower alkyl, lower alkoxy, alkoxyalkyl, alkoxyalkoxy, alkoxycarbonylalkoxy, (lower alkoxyimino)-lower alkyl, lower alkanedioyl, lower alkyl lower alkanedioyl, allyloxy, -CF₃, -OCF₃, benzyl, R₇-benzyl, benzyloxy, R₇-benzyloxy, phenoxy, R₇-phenoxy,
- 15 dioxolanyl, NO₂, -N(R₈)(R₉), N(R₈)(R₉)-lower alkylene-, N(R₈)(R₉)-lower alkylenyloxy-, OH, halogeno, -CN, -N₃, -NHC(O)OR₁₀, -NHC(O)R₁₀, R₁₁O₂SNH-, (R₁₁O₂S)₂N-, -S(O)₂NH₂, -S(O)₀₋₂R₈, tert-butyldimethylsilyloxymethyl, -C(O)R₁₂, -COOR₁₉, -CON(R₈)(R₉), -CH=CHC(O)R₁₂, -lower alkylene-C(O)R₁₂, R₁₀C(O)(lower alkylenyloxy)-,
- 20 N(R₈)(R₉)C(O)(lower alkylenyloxy)- and  for substitution on ring carbon atoms, and the substituents on the substituted heteroaryl ring nitrogen atoms, when present, are selected from the group consisting of lower alkyl, lower alkoxy, -C(O)OR₁₀, -C(O)R₁₀, OH, N(R₈)(R₉)-lower alkylene-, N(R₈)(R₉)-lower alkylenyloxy-, -S(O)₂NH₂ and 2-(trimethylsilyl)-ethoxymethyl;
- 25

R₇ is 1-3 groups independently selected from the group consisting of lower alkyl, lower alkoxy, -COOH, NO₂, -N(R₈)(R₉), OH or halogeno;

- 30 R₈ and R₉ are independently H or lower alkyl;
 R₁₀ is lower alkyl, phenyl, R₇-phenyl, benzyl or R₇-benzyl;
 R₁₁ is OH, lower alkyl, phenyl, benzyl, R₇-phenyl or R₇-benzyl;
 R₁₂ is H, OH, alkoxy, phenoxy, benzyloxy, 

-N(R₈)(R₉), lower alkyl, phenyl or R₇-phenyl;

- 5 -

R₁₃ is -O-, -CH₂-, -NH-, -N(lower alkyl)- or -NC(O)R₁₉;

R₁₅, R₁₆ and R₁₇ are independently selected from the group consisting of H and the groups defined for W; or R₁₅ is hydrogen and R₁₆ and R₁₇, together with adjacent carbon atoms to which they are attached, form a dioxolanyl ring;

R₁₉ is H, lower alkyl, phenyl or phenyl lower alkyl; and

R₂₀ and R₂₁ are independently selected from the group consisting of phenyl, W-substituted phenyl, naphthyl, W-substituted naphthyl, indanyl, indenyl, tetrahydronaphthyl, benzodioxolyl, heteroaryl, W-substituted heteroaryl, benzofused heteroaryl, W-substituted benzofused heteroaryl and cyclopropyl, wherein heteroaryl is as defined above.

One group of preferred compounds of formula I is that wherein R₂₁ is phenyl, W-substituted phenyl, indanyl, benzofuranyl, benzodioxolyl, tetrahydronaphthyl, pyridyl, pyrazinyl, pyrimidinyl, quinolyl or cyclopropyl, wherein W is lower alkyl, lower alkoxy, OH, halogeno, -N(R₈)(R₉), -NHC(O)OR₁₀, -NHC(O)R₁₀, NO₂, -CN, -N₃, -SH, -S(O)₀₋₂-(lower alkyl), -COOR₁₉, -CON(R₈)(R₉), -COR₁₂, phenoxy, benzyloxy, -OCF₃, -CH=C(O)R₁₂ or tert-butyldimethylsilyloxy, wherein R₈, R₉, R₁₀, R₁₂ and R₁₉ are as defined for formula I. When W is 2 or 3 substituents, the substituents can be the same or different.

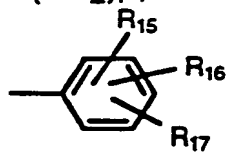
Another group of preferred compounds of formula I is that wherein R₂₀ is phenyl or W-substituted phenyl, wherein preferred meanings of W are as defined above for preferred definitions of R₂₁.

More preferred are compounds of formula I wherein R₂₀ is phenyl or W-substituted phenyl and R₂₁ is phenyl, W-substituted phenyl, indanyl, benzofuranyl, benzodioxolyl, tetrahydronaphthyl, pyridyl, pyrazinyl, pyrimidinyl, quinolyl or cyclopropyl; W is lower alkyl, lower alkoxy, OH, halogeno, -N(R₈)(R₉), -NHC(O)OR₁₀, -NHC(O)R₁₀, NO₂, -CN, -N₃, -SH, -S(O)₀₋₂-(lower alkyl), -COOR₁₉, -CON(R₈)(R₉), -COR₁₂, phenoxy, benzyloxy, -CH=CHC(O)R₁₂, -OCF₃ or tert-butyl-dimethyl-silyloxy, wherein when W is 2 or 3 substituents, the substituents can be the same or different, and wherein R₈, R₉, R₁₀, R₁₂ and R₁₉ are as defined in formula I.

Also preferred are compounds of formula I wherein R₁ is $\begin{array}{c} | \\ -\text{CH}- \end{array}$ or $\begin{array}{c} | \\ -\text{C}(\text{OH})- \end{array}$. Another group of preferred compounds of formula I is

- 6 -

that wherein R_2 and R_3 are each $-\text{CH}_2-$ and the sum of u and v is 2, 3 or 4, with $u=v=2$ being more preferred. R_4 is preferably $\text{B}-(\text{CH}_2)_q-$ or $\text{B}-(\text{CH}_2)_e-\text{Z}-(\text{CH}_2)_r$, wherein B , Z , q , e and r are as defined above. B is preferably



- wherein R_{16} and R_{17} are each hydrogen and wherein
- 5 R_{15} is preferably H, OH, lower alkoxy, especially methoxy, or halogeno, especially chloro. A preferred definition of Z is $-\text{O}-$, e is preferably 0, and r is preferably 0. A preferred definition of q is 0-2. R_{20} is preferably phenyl or W-substituted phenyl. Preferred W substituents for R_{20} are lower alkoxy, especially methoxy and ethoxy, OH, and $-\text{C}(\text{O})R_{12}$, wherein R_{12} is
- 10 preferably lower alkoxy. Preferred definitions for R_{21} are phenyl, lower alkoxy-substituted phenyl and F-phenyl.

- Especially preferred are compounds of formula I wherein R_1 is $-\overset{|}{\text{CH}}-$, or $-\overset{|}{\text{C}}(\text{OH})-$, R_2 and R_3 are each $-\text{CH}_2-$, $u=v=2$, R_4 is $\text{B}-(\text{CH}_2)_q-$, wherein B is phenyl or phenyl substituted by lower alkoxy or chloro, q is 0-
- 15 2, R_{20} is phenyl, OH-phenyl, lower alkoxy-substituted phenyl or lower alkoxy-carbonyl-substituted phenyl, and R_{21} is phenyl, lower alkoxy-substituted phenyl or F-phenyl.

- This invention also relates to a method of lowering the serum cholesterol level in a mammal in need of such treatment comprising
- 20 administering an effective amount of a compound of formula I. That is, the use of a compound of the present invention as an hypocholesterolemic agent is also claimed.

- In still another aspect, the present invention relates to a pharmaceutical composition comprising a serum cholesterol-lowering
- 25 effective amount of a compound of formula I in a pharmaceutically acceptable carrier.

- The present invention also relates to a method of reducing plasma cholesterol levels, and to a method of treating or preventing atherosclerosis, comprising administering to a mammal in need of such
- 30 treatment an effective amount of a combination of a spirocycloalkyl-substituted azetidinone cholesterol absorption inhibitor of this invention and a cholesterol biosynthesis inhibitor. That is, the present invention relates to the use of a spirocycloalkyl-substituted azetidinone cholesterol absorption inhibitor for combined use with a cholesterol biosynthesis
- 35 inhibitor (and, similarly, use of a cholesterol biosynthesis inhibitor for

- 7 -

combined use with a spirocycloalkyl-substituted azetidinone cholesterol absorption inhibitor) to treat or prevent atherosclerosis or to reduce plasma cholesterol levels

In yet another aspect, the invention relates to a
5 pharmaceutical composition comprising an effective amount of a spirocycloalkyl-substituted azetidinone cholesterol absorption inhibitor, a cholesterol biosynthesis inhibitor, and a pharmaceutically acceptable carrier. In a final aspect, the invention relates to a kit comprising in one
10 container an effective amount of a spirocycloalkyl-substituted azetidinone cholesterol absorption inhibitor in a pharmaceutically acceptable carrier, and in a separate container, an effective amount of a cholesterol biosynthesis inhibitor in a pharmaceutically acceptable carrier.

DETAILED DESCRIPTION:

15 As used herein, the term "lower alkyl" means straight or branched alkyl chains of 1 to 6 carbon atoms and "lower alkyoxy" similarly refers to alkoxy groups having 1 to 6 carbon atoms.

"Alkenyl" means straight or branched carbon chains having one or more double bonds in the chain, conjugated or unconjugated, and
20 alkadienyl refers to chains having two double bonds in the chain.

Where an alkyl or alkenyl chain joins two other variables and is therefore bivalent, the terms alkylene and alkenylene are used.

"Cycloalkyl" means a saturated carbon ring of 3 to 6 carbon atoms, while "cycloalkylene" refers to a corresponding bivalent ring,
25 wherein the points of attachment to other groups include all positional isomers.

"Halogeno" refers to fluorine, chlorine, bromine or iodine radicals.

"Heteroaryl" includes all positional isomers for a given
30 heteroaryl group as defined above, for example 2-pyridyl, 3-pyridyl and 4-pyridyl. Benzofused heteroaryl refers to radicals formed by the bonding of a benzene radical to adjacent carbon atoms on a heteroaryl ring; examples are indolyl, quinolyl, quinazolinyl, quinoxalinyl, benzotriazolyl, indazolyl, benzoxazolyl, benzothienyl and benzofuranyl.

35 "Phenylene" means a bivalent phenyl group, including ortho, meta and para-substitution.

"(Lower alkoxyimino)lower alkyl" refers to the group (C₁-C₆ lower alkoxy)-N=CH-(C₁-C₅ lower alkyl). "Lower alkanedioyl" means

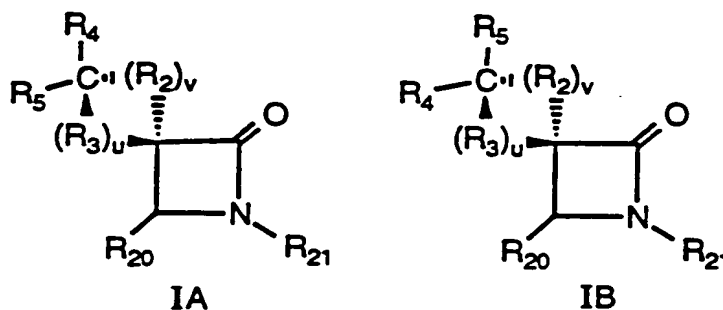
- 8 -

radicals of the formula $-\text{OC}(\text{O})(\text{CH}_2)_{1-4}\text{C}(\text{O})\text{OH}$, while "lower alkyl lower alkanedioyl" means radicals of the formula $-\text{OC}(\text{O})(\text{CH}_2)_{1-4}\text{C}(\text{O})\text{O}-(\text{lower alkyl})$.

5 R_7 -benzyl and R_7 -benzyloxy refer to benzyl and benzyloxy radicals which are substituted on the phenyl ring.

Compounds of the invention have at least one asymmetrical carbon atom and therefore all isomers, including diastereomers and rotational isomers are contemplated as being part of this invention. The invention includes d and l isomers in both pure form and in admixture, including racemic mixtures. Isomers can be prepared using conventional techniques, either by reacting enantiomeric starting materials or by separating isomers of a compound of formula I. Isomers may also include geometric isomers, e.g. when a double bond is present. All such geometric isomers are contemplated for this invention.

15 For compounds of the invention wherein R_1 is not N, at least two diastereomeric forms are possible. The following formulae IA and IB represent structures designated herein as "diastereomer A", wherein the lactam carbonyl group and the R_4 group are SYN, and "diastereomer B", wherein the lactam carbonyl group and the R_4 group are ANTI, respectively:



wherein R_5 is hydrogen, lower alkyl, fluoro, hydroxy, phenyl, or R_{15} -substituted phenyl, and R_2 , R_3 , R_4 , R_{15} , R_{20} , R_{21} , u and v are as defined above.

25 Those skilled in the art will appreciate that for some compounds of formula I, one isomer will show greater pharmacological activity than another isomer.

Compounds of the invention with an amino group can form pharmaceutically acceptable salts with organic and inorganic acids. Examples of suitable acids for salt formation are hydrochloric, sulfuric, phosphoric, acetic, citric, oxalic, malonic, salicylic, malic, fumaric, succinic, ascorbic, maleic, methanesulfonic and other mineral and carboxylic acids

- 9 -

well known to those in the art. The salt is prepared by contacting the free base form with a sufficient amount of the desired acid to produce a salt. The free base form may be regenerated by treating the salt with a suitable dilute aqueous base solution such as dilute aqueous sodium

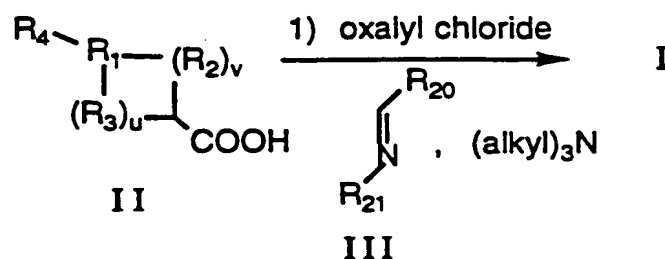
- 5 bicarbonate. The free base form differs from its respective salt form somewhat in certain physical properties, such as solubility in polar solvents, but the salt is otherwise equivalent to its respective free base forms for purposes of the invention.

- Certain compounds of the invention are acidic (e.g., those
10 compounds which possess a carboxyl group). These compounds form pharmaceutically acceptable salts with inorganic and organic bases. Examples of such salts are the sodium, potassium, calcium, aluminum, gold and silver salts. Also included are salts formed with pharmaceutically acceptable amines such as ammonia, alkyl amines, hydroxyalkylamines,
15 N-methylglucamine and the like.

- Cholesterol biosynthesis inhibitors for use in the combination of the present invention include HMG CoA reductase inhibitors such as lovastatin, pravastatin, fluvastatin, simvastatin and CI-981; HMG CoA synthetase inhibitors, for example L-659,699 ((E,E-11-[3'R-(hydroxy-
20 methyl)-4'-oxo-2'R-oxetanyl]-3,5,7R-trimethyl-2,4-undecadienoic acid); squalene synthesis inhibitors, for example squalastatin 1; and squalene epoxidase inhibitors, for example, NB-598 ((E)-N-ethyl-N-(6,6-dimethyl-2-hepten-4-ynyl)-3-[(3,3'-bithiophen-5-yl)methoxy]benzene-methanamine hydrochloride). Preferred HMG CoA reductase inhibitors are lovastatin,
25 pravastatin and simvastatin.

Compounds of formula I, wherein R_1 , R_2 , R_3 , R_4 , R_{20} , R_{21} , u and v are as defined above, can be prepared by known methods as shown in the following processes A to F.

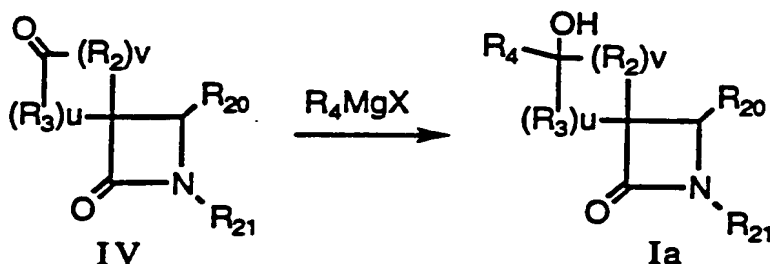
30 Process A:



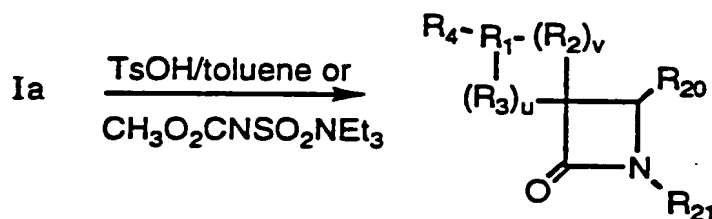
A carboxylic acid of formula II can be converted to the corresponding acid chloride by refluxing with a reagent such as oxalyl

- 10 -

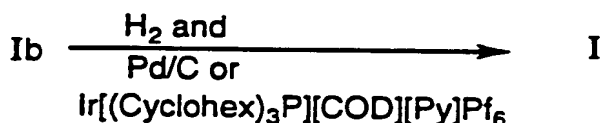
- chloride in an inert solvent such as CH_2Cl_2 . The acid chloride is then refluxed with an imine of formula III in an inert solvent such as CH_2Cl_2 , heptane or toluene, in the presence of a trialkylamine (i.e., $(\text{alkyl})_3\text{N}$) such as triethylamine, tributylamine or diisopropylethylamine. Generally, all possible diastereomers of formula I are produced by this process.

Process B:

- A keto-azetidinone of formula IV can be converted to a carbinol of formula Ia, i.e., a compound of formula I wherein R_1 is $\text{-}\overset{\text{I}}{\text{C}}(\text{OH})\text{-}$, by treatment with a Grignard reagent of formula R_4MgX , wherein R_4 is as defined above and X is a halogen such as bromine, chlorine or iodine.

Process C:Ib (wherein $\text{R}_1 + \text{R}_2 = \text{-CH=CH-}$)

- A carbinol of formula Ia is converted to an olefin of formula Ib, wherein R_1 and an adjacent R_2 form a double bond (other R_2 groups can also be present) by dehydration with a mild acid such as p-toluenesulfonic acid (p-TsOH) under anhydrous conditions, e.g., using toluene as a solvent, or by treatment with a dehydrating agent such as (methoxycarbonylsulfamoyl)-triethylammonium hydroxide inner salt.

Process D:

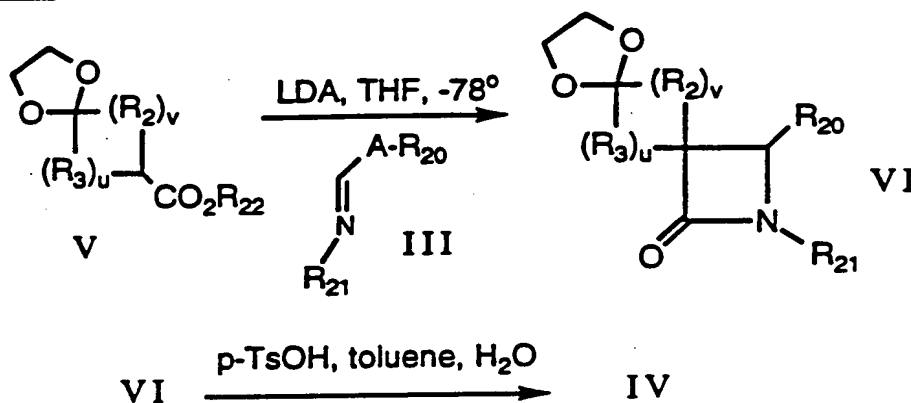
An olefin of formula Ib is reduced with hydrogen in the presence of a suitable catalyst such as palladium or an iridium salt to

- 11 -

obtain the desired azetidinone of formula I. When the iridium salt is used, the resulting products have primarily the ANTI stereochemistry, IB.

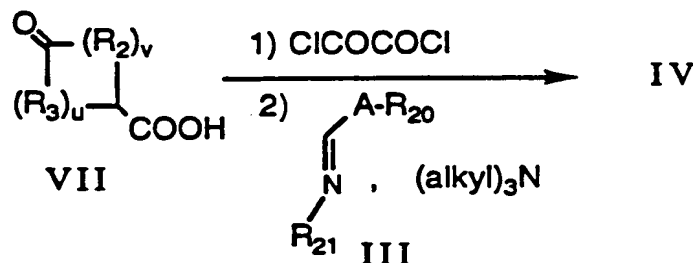
- 5 Keto-azetidinone starting materials of formula IV can be prepared, for example, by the following processes:

Process E:



- A carboxylic acid ester of formula V, wherein R₂₂ is lower alkyl, such as ethyl, or a chiral moiety such as menthyl or 10-(diisopropyl-sulfonamido)-isobornyl, is treated with a strong base such as lithium diisopropylamide (LDA) in a suitable solvent such as tetrahydrofuran (THF) at -78°C. An imine of formula III is added and the reaction mixture is stirred at -78°C for a suitable period, e.g., one hour, then allowed to warm to room temperature. The product of formula VI is isolated using conventional purification techniques. When the ester group R₂₂ is chiral, the product is non-racemic. The ketal protecting group is removed by treatment with a mild acid such as p-TsOH to obtain the keto-azetidinone of formula IV.

Process F:



- A ketoacid of formula VII can be treated with ClCOCOCI and reacted with an imine of formula III as described in Process A to obtain a keto-azetidinone of formula IV.

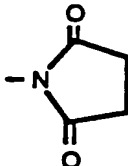
- 12 -

The carboxylic acids and imines of formulas II, III, V and VII used as starting materials in the above process are known in the art or can be prepared by one skilled in the art using well known procedures. Typical procedures for preparing a variety of carboxylic acids are

5 described below in Preparations 1 to 6.

Reactive groups not involved in the above processes can be protected during the reactions with conventional protecting groups which can be removed by standard procedures after the reaction. The following Table 3 shows some typical protecting groups:

10

Group to be Protected	Table 3 Group to be Protected and Protecting Group
-COOH	-COOalkyl, -COObenzyl, -COOphenyl
$>NH$	$>NCOalkyl$, $>NCObenzyl$, $>NCOphenyl$, $>NCH_2OCH_2CH_2Si(CH_3)_3$, $>NC(O)OC(CH_3)_3$, $>N-benzyl$, $>NSi(CH_3)_3$, $>NSi(CH_3)_2C(CH_3)_2CH_3$
-NH ₂	
-OH	$-OCH_3$, $-OSi(CH_3)_3$, $-OSi(CH_3)_2C(CH_3)_2CH_3$, $-OC(O)alkyl$

We have found that the compounds of this invention lower serum lipid levels, in particular serum cholesterol levels. Compounds of this invention have been found to inhibit the intestinal absorption of cholesterol and to significantly reduce the formation of liver cholesteryl esters in animal models. Thus, compounds of this invention are hypocholesterolemic agents by virtue of their ability to inhibit the esterification and/or intestinal absorption of cholesterol; they are, therefore, useful in the treatment and prevention of atherosclerosis in mammals, in particular in humans.

15

20

The in vivo activity of the compounds of formula I can be determined by the following procedure:

- 13 -

In Vivo Assay of Hypolipidemic Agents Using the Hyperlipidemic Hamster

Hamsters are separated into groups of six and given a controlled cholesterol diet (Purina Chow #5001 containing 0.5% cholesterol) for seven days. Diet consumption is monitored to determine dietary cholesterol exposure in the face of test compounds. The animals are dosed with the test compound once daily beginning with the initiation of diet. Dosing is by oral gavage of 0.2mL of corn oil alone (control group) or solution (or suspension) of test compound in corn oil. All animals moribund or in poor physical condition are euthanized. After seven days, the animals are anesthetized by IM injection of ketamine and sacrificed by decapitation. Blood is collected into vacutainer tubes containing EDTA for plasma lipid analysis and the liver excised for tissue lipid analysis. Data is reported as percent reduction of lipid versus control.

The present invention also relates to a pharmaceutical composition comprising a compound of formula I and a pharmaceutically acceptable carrier. The compounds of formula I can be administered in any conventional dosage form, preferably an oral dosage form such as a capsule, tablet, powder, cachet, suspension or solution. The formulations and pharmaceutical compositions can be prepared using conventional pharmaceutically acceptable excipients and additives and conventional techniques. Such pharmaceutically acceptable excipients and additives include non-toxic compatible fillers, binders, disintegrants, buffers, preservatives, anti-oxidants, lubricants, flavorings, thickeners, coloring agents, emulsifiers and the like.

The daily hypocholesteremic dose of a compound of formula I is about 7 to about 30 mg/kg of body weight per day. For an average body weight of 70kg, the dosage level is therefore from about 500 to about 2000 mg of drug per day, given in a single dose or 2-4 divided doses. The exact dose, however, is determined by the attending clinician and is dependent on the potency of the compound administered, the age, weight, condition and response of the patient.

Following are examples of preparing carboxylic acid starting materials and novel compounds of formula I. The stereochemistry listed is relative stereochemistry unless otherwise noted.

- 14 -

Preparation 1**4-Phenyl-cyclohexanecarboxylic acid**

- STEP 1: Cool a mixture of 4-phenyl-cyclohexanone (30 g) and tosylmethyl isocyanide (36.9 g) in dimethoxyethane (800 mL) in an ice/acetone bath. Add a solution of potassium t-butoxide (38.7 g) in dimethoxyethane (300 mL) and t-butanol (300 mL). Stir the reaction mixture for 4h, pour into water and extract the product with ethyl acetate (EtOAc). Separate the organic layer, concentrate and use in STEP 2 without purification.
- STEP 2: Dissolve the product from STEP 1 (32.8 g) in CH₃OH (240 mL) and add water (800 mL), Ba(OH)₂ (95 g) and NaOH (7.8 g). Heat the reaction mixture at reflux for 24h. Remove most of the CH₃OH under vacuum and extract the aqueous solution with ether (Et₂O). Separate the aqueous layer, acidify with conc. HCl and extract the product with Et₂O.
- Concentrate the ether solution to obtain the title compound (17.6 g).
- 4-Phenyl-4-methyl-cyclohexanecarboxylic acid is similarly prepared from 4-phenyl-4-methyl-cyclohexanone.

Preparation 2**4-(4-Chlorophenyl)-cyclohexanecarboxylic acid**

- STEP 1: Slowly add 4-chlorophenylmagnesium chloride (5.9 mL of 1M solution) to a solution of ethyl 4-oxo-cyclohexanecarboxylate (1.0 g) in Et₂O at 0°C. After 1h, pour the reaction mixture into 1N HCl and extract with Et₂O. Separate the organic layer, wash with water, brine and concentrate to give ethyl 4-(4-chlorophenyl)-4-hydroxy-cyclohexanecarboxylate (1.75 g) which is used without purification in the next step.
- STEP 2: Dissolve the product (1.75 g) from STEP 1 in THF (100 mL), treat with 40% H₂SO₄ (25 mL) and heat the reaction mixture at reflux for 5.5h. Remove most of the solvent in vacuo, dilute the reaction mixture with water and extract with Et₂O. Separate the organic layer and concentrate to give 4-(4-chlorophenyl)-cyclohex-3-enecarboxylic acid (1.36 g).
- STEP 3: Reduce a solution of the product of STEP 2 (1.36 g) in EtOAc (50 mL) over 10% Pd/C under H₂ (50 psi) for 14 h. Filter the catalyst and concentrate the solution to give the title compound (1.36 g).
- 4-(4-Methoxyphenyl)-cyclohexanecarboxylic acid is similarly prepared.

- 15 -

Preparation 3**4-Cyclohexyl-cyclohexanecarboxylic acid**

Reduce a solution of 4-biphenylcarboxylic acid (10 g) in ethanol (EtOH) (175 mL) and EtOAc (30 mL) over 5% rhodium/alumina (7 g) under H₂ (60 psi) for 8 days. Filter the catalyst and concentrate the solution to obtain the title compound (9.92 g).

Preparation 4**4-Benzyl-cyclohexanecarboxylic acid**

STEP 1: Reduce a solution of terphthalic acid mono-methyl ester (12.6 g) using a procedure similar to that of Preparation 3 to obtain 1,4-cyclohexanedicarboxylic acid mono-methyl ester (12.64 g). The crude product is used without purification in the next step.

STEP 2: Add ClCOCOCl (4.1 g) to a solution of the product of STEP 1 (3.0 g) in CH₂Cl₂ (15 mL) and heat the mixture at reflux for 1.5h. Remove excess ClCOCOCl in vacuo and dissolve the product in benzene. Cool the reaction mixture in an ice/water bath and slowly add AlCl₃ (4.74 g). Stir the reaction mixture overnight as it warms to ambient temperature and pour into a conc. HCl/ice mixture. Extract the product with Et₂O, separate the organic layer, wash with water and brine, then concentrate to obtain methyl 4-(4-benzoyl)-cyclohexane-carboxylate (3.9 g).

STEP 3: Reduce a solution of the product of STEP 2 (2.5 g) in EtOAc (15 mL) and acetic acid (HOAc) (50 mL) over 10%Pd/C (0.3 g) under H₂ (60 psi) for 22h. Filter the catalyst, dilute the reaction mixture with water and extract the product with Et₂O. Separate the organic layer and concentrate to obtain a mixture of methyl 4-(α -hydroxybenzyl)-cyclohexanecarboxylate and methyl (4-benzylcyclohexane-carboxylate (2.46 g).

STEP 4: Dissolve the product from STEP 3 (2.46 g) in THF (100 mL), treat with 40% H₂SO₄ (25 mL) and heat the reaction mixture at reflux for 5 h. Pour the reaction mixture into excess water and extract with EtOAc. Separate the organic layer, concentrate, and reduce the crude mixture over 10%Pd/C (0.25 g) under H₂ (60 psi) overnight. Filter the catalyst and concentrate the solution to obtain the title compound (2.42 g).

Preparation 5**4-(2-Phenylethyl)-cyclohexanecarboxylic acid**

STEP 1: Slowly add 2-phenylethyl bromide (2.6 g) to a slurry of Mg (0.37 g) in THF (50 mL) and heat at reflux for 4h. Cool the solution to ambient temperature and add to a solution of ethyl 4-oxo-cyclo-hexane-carboxylate (2.4 g) in THF (50 mL). After 2h, pour the reaction mixture into

- 16 -

- a half-saturated solution of NH_4Cl and extract with EtOAc. Partially purify the product on a silica gel column, eluting with EtOAc. Dissolve the product in toluene (100 mL), treat with p-TsOH and heat at reflux overnight with azeotropic removal of water. Cool the reaction mixture,
- 5 wash with saturated NaHCO_3 solution and concentrate. Purify the crude product on a silica gel column, eluting with CH_2Cl_2 to obtain ethyl 4-(2-phenylethyl)-cyclohex-3-enecarboxylate (0.45 g) and 1-(2-phenyl-ethyl)-2-oxabicyclo[2.2.2]octan-3-one (0.71 g). Dissolve 1-(2-phenyl-ethyl)-2-oxabicyclo[2.2.2]octan-3-one in EtOH, treat with conc.HCl (catalytic) and
- 10 heat at reflux overnight. Dilute the reaction mixture with water and extract with EtOAc. Concentrate the organic layer to obtain additional ethyl 4-(2-phenylethyl)-cyclohex-3-enecarboxylate (0.88 g).
- STEP 2: To a solution of the product of STEP 1 (1.33 g) in EtOAc (40 mL), add 10% Pd/C (0.2 g) and hydrogenate overnight at 58 psi. Filter the
- 15 catalyst and concentrate the reaction mixture to give ethyl 4-(2-phenylethyl)-cyclohexanecarboxylate (1.26 g).
- STEP 3: To a solution of the product of STEP 2 (1.26 g) in MeOH (20 mL), add water (5 mL) and LiOH (0.61 g) and stir overnight at ambient temperature. Dilute the reaction mixture with water and extract with Et_2O .
- 20 Acidify the aqueous layer with conc.HCl and extract with EtOAc. Separate the organic layer, wash with water and brine, and concentrate to obtain the title compound (1.06 g).

Preparation 6

3-Benzyl-cyclobutanecarboxylic acid

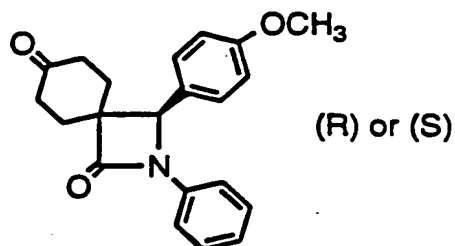
- 25 STEP 1: Slowly add a solution of diethyl 2-benzylmalonate (20 g) in Et_2O (300 mL) to a slurry of LiAlH_4 (6 g) in Et_2O (300 mL), then heat the reaction mixture at reflux for 14h. Carefully add 4N NaOH to the reaction mixture until there is no precipitate, then extract with EtOAc. Concentrate the organic layer and purify the crude product on a silica gel column,
- 30 eluting with EtOAc to obtain 2-benzyl-1,3-propanediol (8.45 g).
- STEP 2: Slowly add $(\text{C}_6\text{H}_5)_3\text{P}$ (17.4 g) to a solution of the product of STEP 1 (5 g) in CH_2Cl_2 (200 mL) containing CBr_4 (21 g) at 0°C . Stir the reaction mixture overnight and allow to warm to ambient temperature. Evaporate the solvent in vacuo, triturate the crude product with pentane,
- 35 filter, concentrate the filtrate and purify the residue on a silica gel column, eluting with hexane to give 2-benzyl-1,3-propanedibromide (5.47 g).
- STEP 3: Add diethyl malonate (3 g) to a slurry of NaH (0.514 g) in dimethylformamide (DMF) (75 mL) at ambient temperature. After 1 h, heat

- 17 -

- the reaction mixture to 100°C for 1h, cool to ambient temperature, add a solution of the product of STEP 2 (5 g) in DMF (25 mL) and stir at ambient temperature for 2.5h, followed by 2h at 150°C. Cool the mixture to ambient temperature, add NaH (0.514 g) and after 30 min., heat at 150°C
- 5 overnight. Cool the reaction mixture, pour into excess water and extract with EtOAc. Separate the organic layer, wash with water and concentrate. Purify the crude product on a silica gel column, eluting with EtOAc:hexane (1:9) to obtain diethyl (3-benzyl)-cyclobutyl-1,1-dicarboxylate (3 g).
- STEP 4: To a solution of the product of STEP 3 (3 g) in EtOH (20 mL),
- 10 add water (5 mL) and KOH (2.9 g) and heat at reflux overnight. Dilute the reaction mixture with water and extract with Et₂O. Acidify the aqueous layer with conc.HCl and extract with CH₂Cl₂. Separate the organic layer and concentrate to give 3-benzyl-cyclobutyl-1,1-dicarboxylic acid (2.31 g).
- STEP 5: Heat the product of STEP 4 (2.31 g) at 170-180°C under
- 15 vacuum (60-70 mm) for 1.5h to obtain the title compound (1.85 g).

In a similar manner, 2-(2-phenylethyl)malonate is converted to 2-(2-phenylethyl)cyclobutanecarboxylic acid.

Preparation 7



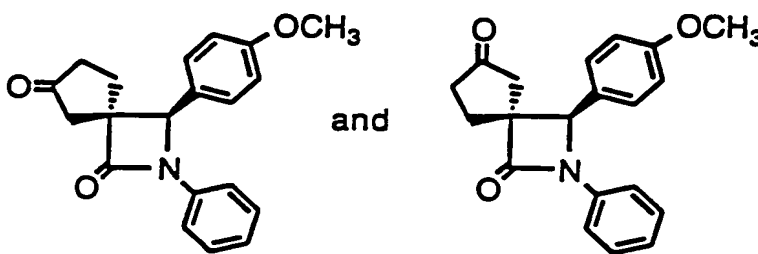
- 20 STEP 1: Heat a mixture of 4-carbomethoxycyclohexanone (4.4 g, 0.028 moles), HOCH₂CH₂OH (3.2 mL, 0.056 moles), and a catalytic amount of p-TsOH in toluene at reflux for 4 hr with continuous removal of water. Cool to room temperature, wash the organic layer with water, dry over MgSO₄, and evaporate to give the crude ketal. Dissolve ketal in MeOH (80 mL)
- 25 containing KOH (5.6 g) and stir at room temperature overnight. Concentrate to dryness and dissolve in Et₂O (100 mL). Adjust to pH 2 with 1N HCl. Extract with Et₂O (3 x 100 mL), dry over MgSO₄ and evaporate to obtain 4.0 grams of the ethylene ketal of 4-cyclohexanonecarboxylic acid.
- STEP 2: Add the product from Step 1 (0.344 g, 1.8 mmol) and 10-diisopropylsulfonamido)-isoborneol (0.570 g, 1.8 mmol) to a mixture of
- 30 DCC (0.556 g, 2.7 mmol), dimethylaminopyridine (DMAP) (0.330 g, 2.7 mmol), and DMAP HCl (0.003 g) in CH₂Cl₂ (5 mL). Stir at room temp. overnight, dilute with Et₂O (150 mL) and filter. Concentrate the filtrate

- 18 -

under vacuum and purify the crude ester by chromatography on silica gel, eluting with 30% EtOAc/hexane to obtain 0.508 grams of the ester.

- STEP 3: Prepare a solution of LDA (from $[(\text{CH}_3)_2\text{CH}]_2\text{NH}$ (0.23 mL) and 1.6M $\text{CH}_3(\text{CH}_2)_3\text{Li}$ (1.03 mL) in hexane) in THF (5 mL), cool to -78°C and
- 5 add a solution of the product of Step 2 in THF (5 mL). Stir at -78°C for 1.5 hr, then add a solution of (N-(4-methoxy-benzylidene)aniline (0.278 g, 1.32 mmol) in THF (5 mL). Stir this mixture at -78°C for 1 hr and at room temperature for 1 hr. Quench the reaction with a solution of 10 % aqueous KHSO_4 (20 mL), extract with EtOAc (3x20 mL), dry the organic layers over
- 10 MgSO_4 and evaporate. Purify the crude product by chromatography over silica gel, eluting with 40% EtOAc/hexane to obtain 0.266 g of product.
- STEP 4: Stir the product of Step 3 overnight in 5:1 acetone: 3N HCl to obtain 0.21 grams of the title compound. If 10-diisopropylsulfonamido)-isoborneol derived from (+)-10-camphorsulfonyl chloride is used in Step
- 15 1, the product has the (S)-configuration.

Preparation 8

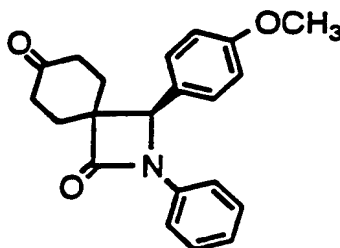


- STEP 1: To a solution of ethyl 3-oxocyclopentanecarboxylate (2.63 g, 0.0169 moles) in benzene (50 mL), add $\text{HOCH}_2\text{CH}_2\text{OH}$ (2.10 g, 0.0338
- 20 moles) and pyridinium tosylate (0.85 g, 0.0034 moles). Heat at reflux with removal of water for 2.5 hr. Remove the solvent under vacuum and take up the residue in Et_2O (100 mL). Wash with saturated Na_2CO_3 and concentrate to a yellow oil. Purify by chromatography on silica gel, eluting with 10 % EtOAc/hexane to obtain 2.92 grams of the ketal ester.
- 25 STEP 2: React the product of Step 1 (0.30 g, 0.0015 moles) with LDA (1.2 equivalents) in THF followed by N-(4-methoxybenzylidene)aniline as described for Preparation 7, Step 3, to obtain 0.52 grams of the resulting azetidinone as a mixture of diastereomers. Separate these diastereomers by chromatography on silica gel, eluting with 20% EtOAc/hexane to obtain
- 30 0.16 grams of component A and 0.22 grams of component B.
- STEP 3: Treat component A of Step 2 (1.38 g) with aqueous HCl as described for Preparation 7, Step 4, to obtain 1.15 grams of rel (3R,4R)-3-(4-methoxyphenyl)-2-phenyl-2-azaspiro[3.4]octane-1,6-dione. Similar

- 19 -

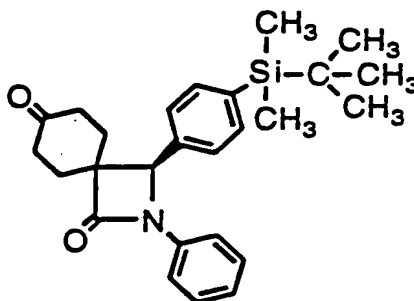
treatment of component B yields rel (3R,4S)-3-(4-methoxyphenyl)-2-phenyl-2-azaspiro[3.4]octane-1,6-dione.

Preparation 9



5 Treat a solution of 4-cyclohexanonecarboxylic acid (4.6 g, 0.0323 moles) in CH_2Cl_2 (50 mL) with ClCOCOCI (5.7 mL, 0.0648 moles) as described in Example 1, below. React the resulting acid chloride with N-(4-methoxybenzylidene)aniline using the procedure described in

10 In a similar manner, using N-(4-methoxybenzylidene)-4(t-butyl-dimethylsilyloxy)aniline, prepare:



Examples 1 and 1A

15 2,3-Bis-(4-methoxyphenyl)-7-(4-chlorophenyl)-
 2-azaspiro[3.5]nonan-1-one

 Add ClCOCOCI (1.43 g) to a solution of the product of Preparation 2 (1.34 g) in CH_2Cl_2 (15 mL) and heat at reflux for 2h. Remove the solvent and excess ClCOCOCI under vacuum. Dissolve the resultant acid chloride in CH_2Cl_2 (5 mL), add this solution to N-(4-methoxybenzylidene)anisidine (1.35 g) and triethylamine (Et_3N) (1.25 g) in CH_2Cl_2 (25 mL) and heat at reflux overnight. Pour the reaction mixture into 1N HCl and extract the product with CH_2Cl_2 . Separate the organic layer, wash with saturated NaHCO_3 and concentrate. Purify the crude

20 material on a silica gel column, eluting with CH_2Cl_2 :hexane (95:5) to give:

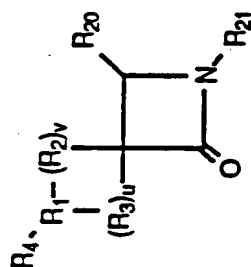
25

- 20 -

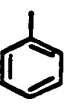


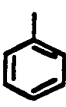
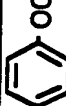

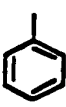
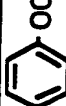


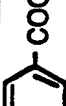


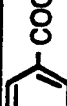


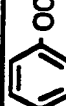


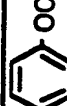

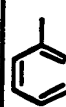
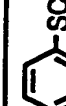

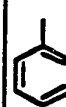
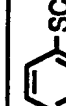


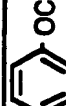

(1) Diastereomer A of the title compound: 0.52 g; m.p. 166-167;
Mass spectrum: Calculated 461 and observed 462;
Elemental analysis: Calculated: C=72.8, H=6.11, N=3.03
Found: C=72.72, H=6.11, N=3.15

5 (1A) Diastereomer B of the title compound: 0.475 g; m.p. 87-89
Mass spectrum: Calculated 461 and observed 462;
Elemental analysis: Calculated: C=72.8, H=6.11, N=3.03
Found: C=72.79, H=6.17, N=3.12.


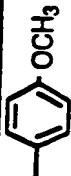











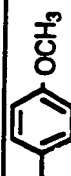


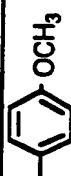


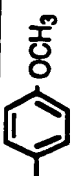


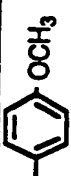

10 Other 2-azaspiro[3.5]nonan-1-ones and 2-azaspiro[3.3]-
heptan-1-ones similarly prepared are shown in the following table:



Ex.	Diast.	R ₁	-(R ₂) _v	-(R ₃) _u	R ₄	R ₂₀	R ₂₁	mp, °C	MS	Elem. Anal.
2	A	CH	-(CH ₂) ₂	-(CH ₂) ₂				68-71	Calcd: 427 Obs: 427	
3	B	CH	-(CH ₂) ₂	-(CH ₂) ₂				75-77	Calcd: 427 Obs: 427	Calcd: C: 78.66, H: 6.84, N: 3.28 Found: C: 78.26, H: 6.77, N: 3.36
4	A	CH	-(CH ₂) ₂	-(CH ₂) ₂				-	Calcd: 397 Obs: 398	Calcd: C: 81.58, H: 6.85, N: 3.52 Found: C: 81.06, H: 6.76, N: 3.65
5	B	CH	-(CH ₂) ₂	-(CH ₂) ₂				-	Calcd: 397 Obs: 398	Calcd: C: 81.58, H: 6.85, N: 3.52 Found: C: 80.87, H: 6.75, N: 3.68
6	A	CH	-(CH ₂) ₂	-(CH ₂) ₂				-	Calcd: 411 Obs: 412	Calcd: C: 81.72, H: 7.10, N: 3.40 Found: C: 81.59, H: 7.05, N: 3.60
7	B	CH	-(CH ₂) ₂	-(CH ₂) ₂				-	Calcd: 411 Obs: 411	
8	-	N	-(CH ₂) ₂	-(CH ₂) ₂				-	Calcd: 428 Obs: 429	Calcd: C: 75.68, H: 6.59, N: 6.54 Found: C: 75.40, H: 6.66, N: 6.52
9	A	CH	-(CH ₂) ₂	-(CH ₂) ₂				191-193	Calcd: 396 Obs: 397	Calcd: C: 81.58, H: 6.85, N: 3.52 Found: C: 81.57, H: 6.84, N: 3.55

Ex.	Dia- ster.	R ₁	-(R ₂) _v -	-(R ₃) _u -	R ₄	R ₂₀	R ₂₁	mp, Co	MS	Elem. Anal.
10	B	CH	-(CH ₂) ₂ -	-(CH ₂) ₂ -				178- 180	Calcd: 396 Obs: 397	Calcd: C: 81.58, H: 6.85, N: 3.52 Found: C: 81.56, H: 6.82, N: 3.56
11	A	C(CH ₃)	-(CH ₂) ₂ -	-(CH ₂) ₂ -				-	Calcd: 411 Obs: 412	
12	B	C(CH ₃)	-(CH ₂) ₂ -	-(CH ₂) ₂ -				-	Calcd: 411 Obs: 412	
13	A	CH	-(CH ₂) ₂ -	-(CH ₂) ₂ -				184- 185	Calcd: 455 Obs: 455	Calcd: C: 76.46, H: 6.42, N: 3.07 Found: C: 76.20, H: 6.38, N: 3.07
14	B	CH	-(CH ₂) ₂ -	-(CH ₂) ₂ -				125- 127	Calcd: 455 Obs: 455	Calcd: C: 76.46, H: 6.42, N: 3.07 Found: C: 76.36, H: 6.72, N: 3.19
15	A	CH	-(CH ₂) ₂ -	-(CH ₂) ₂ -				149- 150	Calcd: 427 Obs: 428	Calcd: C: 78.66, H: 6.84, N: 3.28 Found: C: 78.74, H: 6.89, N: 3.48
16	B	CH	-(CH ₂) ₂ -	-(CH ₂) ₂ -				161- 162	Calcd: 427 Obs: 428	Calcd: C: 78.66, H: 6.84, N: 3.28 Found: C: 78.53, H: 6.80, N: 3.47
17 A	A	CH	-(CH ₂) ₂ -	-(CH ₂) ₂ -				-	Calcd: 413 Obs: 414	-
17 B	B	CH	-(CH ₂) ₂ -	-(CH ₂) ₂ -				-	Calcd: 413 Obs: 413	-
18	A	CH	-(CH ₂) ₂ -	-(CH ₂) ₂ -				65- 69	Calcd: 411 Obs: 412	HRMS Calcd: 412.2277 Found: 412.2272

Ex.	Diast.	R ₁	-(R ₂) _v -	-(R ₃) _u -	R ₄	R ₂₀	R ₂₁	mp, C°	MS	Elem. Anal.
19	B	CH	-(CH ₂) ₂ -	-(CH ₂) ₂ -				126-130	Calcd: 411 Obs: 412	HRMS Calcd: 412.2277 Found: 412.2269
20	A	CH	-(CH ₂) ₂ -	-(CH ₂) ₂ -				167-168	Calcd: 431 Obs: 432	Calcd: C: 75.08, H: 6.07, N: 3.24 Found: C: 75.07, H: 6.07, N: 3.31
21	B	CH	-(CH ₂) ₂ -	-(CH ₂) ₂ -				76-78	Calcd: 431 Obs: 432	Calcd: C: 75.08, H: 6.07, N: 3.24 Found: C: 75.28, H: 6.04, N: 3.33
22	B	CH	-(CH ₂) ₂ -	-(CH ₂) ₂ -				76-77	Calcd: 427 Obs: 428	
23	B	CH	-(CH ₂) ₂ -	-(CH ₂) ₂ -				76-77	Calcd: 427 Obs: 428	Calcd: C: 78.85, H: 6.62, N: 3.28 Found: C: 78.84, H: 6.65, N: 3.30
24	A	CH	-(CH ₂) ₂ -	-(CH ₂) ₂ -				57-59	Calcd: 425 Obs: 426	Calcd: C: 81.85, H: 7.34, N: 3.29 Found: C: 81.97, H: 7.34, N: 3.21
25	B	CH	-(CH ₂) ₂ -	-(CH ₂) ₂ -				53-55	Calcd: 425 Obs: 426	Calcd: C: 81.85, H: 7.34, N: 3.29 Found: C: 81.77, H: 7.24, N: 3.29
26	B	CH	-(CH ₂) ₂ -	-(CH ₂) ₂ -				174-175	Calcd: 414 Obs: 415	Calcd: C: 78.16, H: 6.07, N: 3.38 Found -C: 78.20, H: 6.10, N: 3.39
27	B	CH	-(CH ₂) ₂ -	-(CH ₂) ₂ -				174-175	Calcd: 414 Obs: 415	Calcd: C: 78.16, H: 6.07, N: 3.38 Found: C: 78.17, H: 6.09, N: 3.38
28	-	-C=CH-	-(CH ₂) ₂ -	-(CH ₂) ₂ -				163-164	Calcd: 429 Obs: 430	Calcd: C: 75.43, H: 5.63, N: 3.26 Found: C: 75.35, H: 5.67, N: 3.35

Ex.	Dia-ster.	R ₁	-(R ₂)v-	-(R ₃)u-	R ₄	R ₂₀	R ₂₁	mp, C°	MS	Elem. Anal.
29 A	A	CH	-CH ₂ -	-CH ₂ -				56- 58	Calcd: 383 Obs: 384	Calcd: C: 81.43, H: 6.57, N: 3.65 Found: C: 81.54, H: 6.49, N: 3.56
29 B	B	CH	-CH ₂ -	-CH ₂ -				97- 98	Calcd: 383 Obs: 384	Calcd: C: 81.43, H: 6.57, N: 3.65 Found: C: 81.09, H: 6.36, N: 3.42
30 A	A	CH	-CH ₂ -	-CH ₂ -				¹ H NMR (400 MHz, CDCl ₃) δ 6.90-7.30(m, 14H), 4.71(s, 1H), 3.82(s, 3H), 2.66(ddd, 1H, J=3.00, 7.73, 11.60), 2.29(ddd, 1H, J=4.20, 7.94, 11.91), 1.94(ddd, 1H, J=9.56, 11.60), 1.23(ddd, 1H, J=8.54, 11.91), 2.46(m, 3H), 1.59(m, 2H)		
30 B	B	CH	-CH ₂ -	-CH ₂ -				¹ H NMR (400 MHz, CDCl ₃) δ 6.90-7.32(m, 14H), 4.87(s, 1H), 3.82(s, 3H), 2.42-2.56(m, 3H), 2.95(ddd, 1H, J=7.39, 11.9), 2.05(m 1H), 1.92(ddd, 1H, J=7.63, 12.2), 1.64(ddd, J=8.24, 3.36, 11.9), 1.83(q, 2H, J=7.63)		
31	A	CH	-(CH ₂) ₂ -	-(CH ₂) ₂ -				180- 181	Calcd: 403 Obs: 404	Calcd: C: 80.36, H: 8.24, N: 3.47 Found: C: 80.41, H: 8.19, N: 3.57
32	B	CH	-(CH ₂) ₂ -	-(CH ₂) ₂ -				141- 143	Calcd: 403 Obs: 404	Calcd: C: 80.36, H: 8.24, N: 3.47 Found: C: 80.35, H: 8.15, N: 3.74
33	A	CH	-(CH ₂) ₂ -	-(CH ₂) ₂ -				-	-	Calcd: C: 79.74, H: 7.53, N: 3.87 Found: C: 79.36, H: 7.57, N: 3.98
34	B	CH	-(CH ₂) ₂ -	-(CH ₂) ₂ -				-	Calcd: 361 Obs: 361	-

* = Single Enantiomers

- 25 -

Enantiomeric compounds of Examples 22 and 23 were prepared by chromatographic resolution of the racemate in a CHIRACEL OD HPLC column eluting with 93:7 hexane:isopropanol at a flow rate of 5 mL/min.

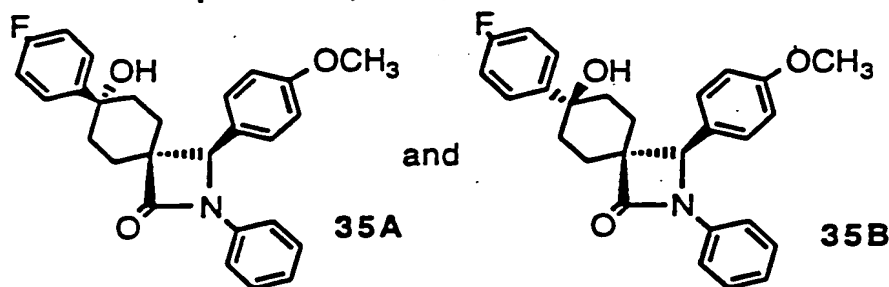
5 Enantiomeric compounds of Examples 26 and 27 were prepared by chromatographic resolution of the racemate in a CHIRACEL OD HPLC column eluting with 95:5 hexane:isopropanol at a flow rate of 5 mL/min.

Example 26: $[\alpha]_D^{25} = +60.7^\circ$ (CH₃OH)

Example 27: $[\alpha]_D^{25} = -58.1^\circ$ (CH₃OH)

10

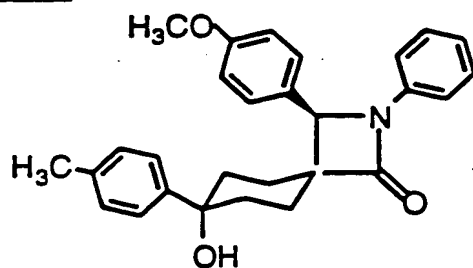
Examples 35A, 35B, 35C, 35D and 35E



To a solution of the product of Preparation 7 (1.1 g, 3.28 mmol) in Et₂O (20 mL) at 0°C, add a solution of 4-fluorophenylmagnesium bromide (4.9 mL, 4.92 mmol) in THF over 5 min. Stir at 0°C for 1.5 hr, then stir at room temperature for 3 hr. Quench the reaction with sat'd NaHSO₄ and extract with EtOAc (3 x 30 mL). Dry the organic layers over Na₂SO₄ and evaporate the solvent to obtain 1.57 grams of crude product. Purify by chromatography over silica gel, eluting with 95:5 CH₂Cl₂:EtOAc to obtain 0.9 g of the ANTI isomer, mp=168-169°C, and 0.27 g of the SYN isomer.

20 In a similar manner, the following compounds are prepared:

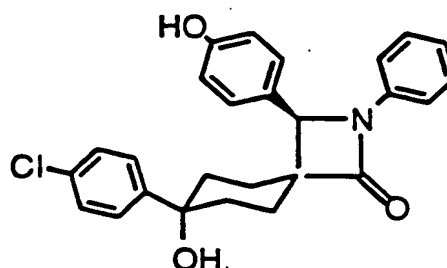
35C



mp=94-96°C

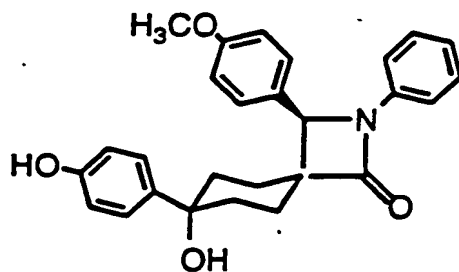
MS calcd: 427; obs: 427

35D

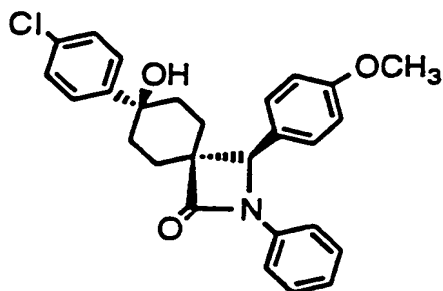
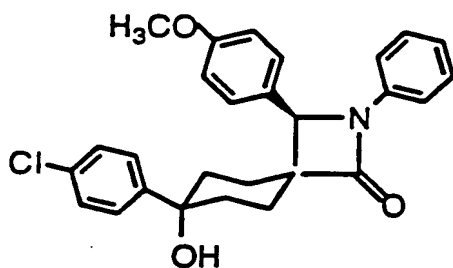


MS calcd: 433; obs: 416 (M-H₂O)

- 26 -

35EMS calcd: 429; obs: 412 (M-H₂O)**Examples 36, 36A, 36B, 37 and 38**

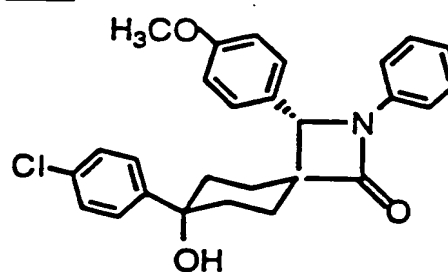
Using appropriate starting materials in a procedure similar to that described in Example 35, the following compounds are prepared:

36**36A**

mp = 100.0-103.0°C

 $[\alpha]_D^{20} = +55.9^\circ$ (CH₃OH)

single enantiomer

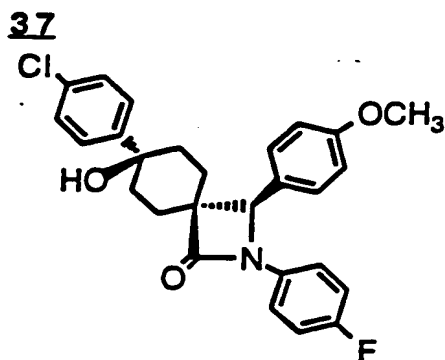
36B

mp = 60.0-65.0°C

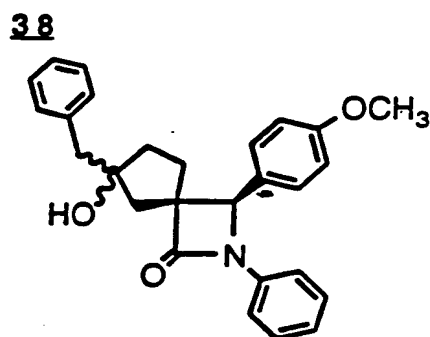
 $[\alpha]_D^{24.2} = -52.0^\circ$ (CH₃OH)

single enantiomer

- 27 -

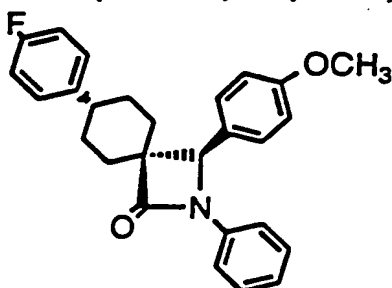


mp = 164.0-165.0°C



mp = 61.0-64.0°C

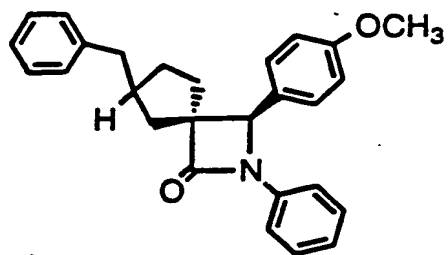
Examples 39, 40, 40A,



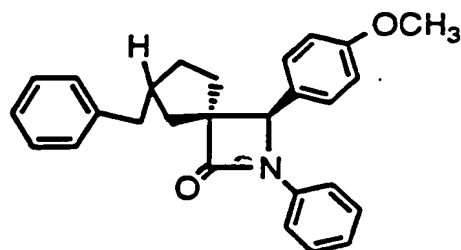
- STEP 1: Add p-TsOH (0.08 g) to a solution of the product of Example 35 (0.5 g) and stir at 60° C over 4A sieves for 3.5 hr. Filter the mixture through celite, wash with sat'd NaHCO₃, dry over Na₂SO₄, and evaporate to obtain 7-(4-fluorophenyl)-7-hydroxy-3-(4-methoxyphenyl)-2-phenyl-2-azaspiro[3.5]non-6-en-1-one, which can be used in STEP 2 with or without purification by chromatography over silica gel.
- STEP 2: To a solution of the product of STEP 1, (0.415 g, 1 mmol) in CH₂Cl₂ (15 mL), add (tricyclohexylphosphine)-(1,5-cyclooctadiene)-(pyridine) Iridium(I) hexafluorophosphate (0.010 g, 0.05 mmol). Stir under one atm H₂ at room temperature for 52 hr. Filter the mixture through a bed of silica gel, eluting with CH₂Cl₂ to give 0.161 g of the title compound, mp=146-147° C. MS calcd: 415; obs: 415.

In a similar manner, except using 10% Pd/C as the hydrogenation catalyst, use the compound of Example 38 as the starting material to prepare the following compounds:

- 28 -

40

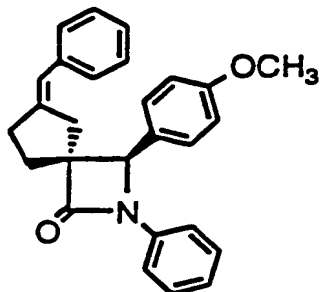
mp = 102-103°C

40A

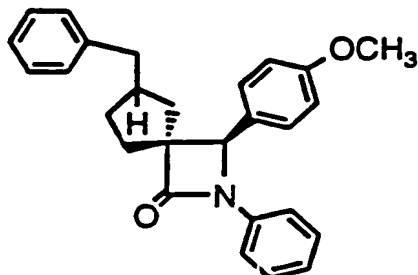
CI Mass Spectrum, M/z(intensity):
398 (100, M⁺), 279 (13), 211 (18).

Examples 41, 42 and 42A

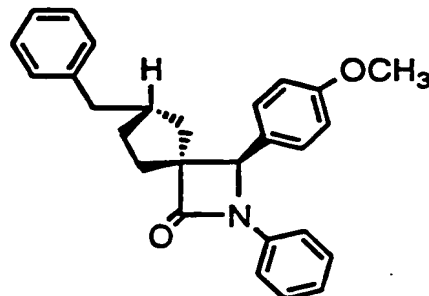
- Use the product of Preparation 8 in the procedure of Example 35, followed by the procedure of Example 39, STEP 1, to obtain the compound of Example 41. Treat the compound of Example 41 using the procedure of Example 39, STEP 2, to obtain compounds of Examples 42 and 42A:

41

mp = 67.0-69.0°C

42

mp = 99-101°C

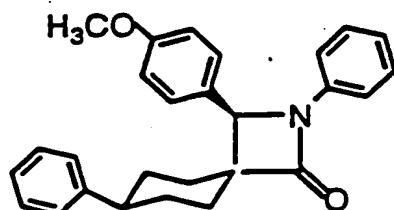
42A

mp = 102.0-103.0°C

- 29 -

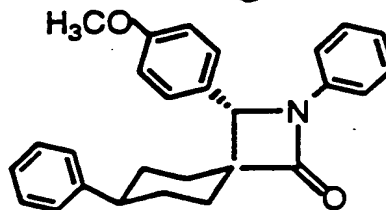
Examples 43A and 43B

Use the product of Preparation 7 in the procedure of Example 35, followed by the procedures of Example 39, STEP 1 and STEP 2, to obtain compounds of Examples 43A and 43B:

43A

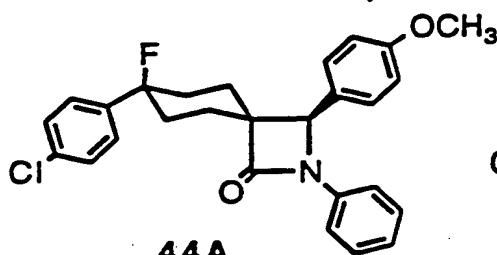
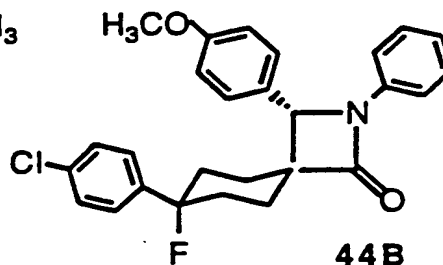
$[\alpha]_D^{20} = +28.3^\circ$ (MeOH)

single enantiomer

43B

single enantiomer

5

Examples 44A and 44B**44A****44B**

Dissolve the compound of Example 36 (0.31 g, 0.693 moles) in CH_2Cl_2 (7 mL) at -78°C and add dropwise, over 2-3 min., diethylamino-sulfur trifluoride (0.145 mL, 1.09 mmoles). Stir the mixture for 2 hr. at -78°C . Quench the mixture with ice-cold saturated NaHCO_3 and extract with CH_2Cl_2 (2x10 mL). Dry the combined organic layers over Na_2SO_4 and concentrate to an oil. Purify by flash chromatography on silica gel to obtain pure SYN diastereomer (0.146 mg) and impure ANTI diastereomer (0.72 mg). Purify the ANTI diastereomer by preparative TLC on a 20x20 cm silica gel plate, eluting with CH_2Cl_2 to obtain 0.026 g.

The following formulations exemplify some of the dosage forms of this invention. In each the term "active compound" designates a compound of formula I.

20

- 30 -

EXAMPLE ATablets

<u>No.</u>	<u>Ingredient</u>	<u>mg/tablet</u>	<u>mg/tablet</u>
1	Active Compound	100	500
2	Lactose USP	122	113
3	Corn Starch, Food Grade, as a 10% paste in Purified Water	30	40
4	Corn Starch, Food Grade	45	40
5	Magnesium Stearate	3	7
	Total	300	700

Method of Manufacture

- 5 Mix Item Nos. 1 and 2 in suitable mixer for 10-15 minutes. Granulate the mixture with Item No. 3. Mill the damp granules through a coarse screen (e.g., 1/4", 0.63 cm) if necessary. Dry the damp granules. Screen the dried granules if necessary and mix with Item No. 4 and mix for 10-15 minutes. Add Item No. 5 and mix for 1-3 minutes. Compress the
- 10 mixture to appropriate size and weight on a suitable tablet machine.

EXAMPLE BCapsules

<u>No.</u>	<u>Ingredient</u>	<u>mg/tablet</u>	<u>mg/tablet</u>
1	Active Compound	100	500
2	Lactose USP	106	123
3	Corn Starch, Food Grade	40	70
4	Magnesium Stearate NF	4	7
	Total	250	700

15 Method of Manufacture

Mix Item Nos. 1, 2 and 3 in a suitable blender for 10-15 minutes. Add Item No. 4 and mix for 1-3 minutes. Fill the mixture into suitable two-piece hard gelatin capsules on a suitable encapsulating machine.

20

Using the test procedures described above, the following in vivo data were obtained for the exemplified compounds. Data is reported

- 31 -

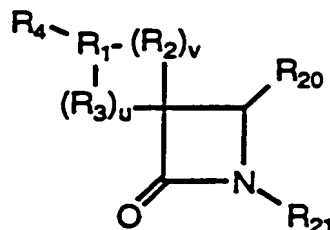
as percent change (i.e., percent reduction in cholesterol esters) versus control, therefore, negative numbers indicate a positive lipid-lowering effect.

Ex. No.	% Change	Dose mpk	Ex. No.	% Change	Dose mpk	Ex. No.	% Change	Dose mpk
1	-25	50	18	0	50	35A	0	10
1A	-89	50	19	-43	50	35B	-93	10
2	-17	50	20	0	50	35C	-31	10
3	-87	50	21	-92	50	36	-92	10
4	0	50	22	--		36A	-85	3
5	-95	50	23	--			-62	1
6	-26	50	24	0	50	36B	-18	3
7	-64	50	25	-43	50	37	-91	10
8	-17	50	26	-97	25	38	-21	10
9	-46	50	27	-32	25	39	--	
10	0	50	28	-65	50	40	-90	50
11	-25	50	29A	-9	50		-89	10
12	-36	50	29B	0	50	40A	-65	10
13	-21	50	30A	-65	10	41	-35	10
14	-30	50	30B	-42	10	42	-84	50
15	31	50	31	-15	50	42A	0	10
16	0	50	32	-30	50	43A	-75	10
17A	--	--	33	0	50		-55.5	3
17B	--	--	34	0	50	43B	--	

- 32 -

We claim:

1. A compound represented by the formula



- 5 or a pharmaceutically acceptable salt thereof, wherein:

R₁ is

-CH-, -C(lower alkyl)-, -CF-, -C(OH)-, -C(C₆H₅)-, -C(C₆H₄-R₁₅)-,
-N- or -N⁺O⁻ :

- 10 R₂ and R₃ are independently selected from the group consisting of -CH₂-, -CH(lower alkyl)-, -C(di-lower alkyl)-, -CH=CH- and -C(lower alkyl)=CH-; or R₁ together with an adjacent R₂, or R₁ together with an adjacent R₃, form a -CH=CH- or a -CH=C(lower alkyl)- group;
u and v are independently 0, 1, 2 or 3, provided both are not zero; provided that when R₂ is -CH=CH- or -C(lower alkyl)=CH-, v is 1;
15 provided that when R₃ is -CH=CH- or -C(lower alkyl)=CH-, u is 1;
provided that when v is 2 or 3, the R₂'s can be the same or different; and
provided that when u is 2 or 3, the R₃'s can be the same or different;

R₄ is B-(CH₂)_mC(O)-, wherein m is 0, 1, 2, 3, 4 or 5;

B-(CH₂)_q-, wherein q is 0, 1, 2, 3, 4, 5 or 6;

- 20 B-(CH₂)_e-Z-(CH₂)_r-, wherein Z is -O-, -C(O)-, phenylene, -N(R₈)- or -S(O)₀₋₂-, e is 0, 1, 2, 3, 4 or 5 and r is 0, 1, 2, 3, 4 or 5, provided that the sum of e and r is 0, 1, 2, 3, 4, 5 or 6;

B-(C₂-C₆ alkenylene)-; B'-(C₄-C₆ alkadienylene)-;

- 25 B-(CH₂)_t-Z-(C₂-C₆ alkenylene)-, wherein Z is as defined above, and wherein t is 0, 1, 2 or 3, provided that the sum of t and the number of carbon atoms in the alkenylene chain is 2, 3, 4, 5 or 6;

B-(CH₂)_f-V-(CH₂)_g-, wherein V is C₃-C₆ cycloalkylene, f is 1, 2, 3, 4 or 5 and g is 0, 1, 2, 3, 4 or 5, provided that the sum of f and g is 1, 2, 3, 4, 5 or 6;

- 30 B-(CH₂)_t-V-(C₂-C₆ alkenylene)- or B'-(C₂-C₆ alkenylene)-V-(CH₂)_t-, wherein V and t are as defined above, provided that the sum of t and the number of carbon atoms in the alkenylene chain is 2, 3, 4, 5 or 6;

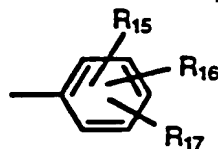
- 33 -

$B-(CH_2)_a-Z-(CH_2)_b-V-(CH_2)_d$, wherein Z and V are as defined above and a, b and d are independently 0, 1, 2, 3, 4, 5 or 6, provided that the sum of a, b and d is 0, 1, 2, 3, 4, 5 or 6;

5 $T-(CH_2)_s$, wherein T is cycloalkyl of 3-6 carbon atoms and s is 0, 1, 2, 3, 4, 5 or 6; or

R_1 and R_4 together form the group $B-\overset{\overset{|}{\text{I}}}{\text{CH}=\text{C}}-$;

B is indanyl, indenyl, naphthyl, tetrahydronaphthyl, heteroaryl or W-substituted heteroaryl, wherein heteroaryl is selected from the group consisting of pyrrolyl, pyridinyl, pyrimidinyl, pyrazinyl, triazinyl, imidazolyl, 10 thiazolyl, pyrazolyl, thienyl, oxazolyl and furanyl, and for nitrogen-containing heteroaryls, the N-oxides thereof, or



W is 1 to 3 substituents independently selected from the group consisting of lower alkyl, hydroxy lower alkyl, lower alkoxy, alkoxyalkyl, 15 alkoxyalkoxy, alkoxycarbonylalkoxy, (lower alkoxyimino)-lower alkyl, lower alkanedioyl, lower alkyl lower alkanedioyl, allyloxy, -CF₃, -OCF₃, benzyl, R₇-benzyl, benzyloxy, R₇-benzyloxy, phenoxy, R₇-phenoxy, dioxolanyl, NO₂, -N(R₈)(R₉), N(R₈)(R₉)-lower alkylene-, N(R₈)(R₉)-lower alkyleneoxy-, OH, halogeno, -CN, -N₃, -NHC(O)OR₁₀, -NHC(O)R₁₀, 20 R₁₁O₂SNH-, (R₁₁O₂S)₂N-, -S(O)₂NH₂, -S(O)₀₋₂R₈, tert-butyldimethylsilyloxymethyl, -C(O)R₁₂, -COOR₁₉, -CON(R₈)(R₉), -CH=CHC(O)R₁₂, -lower alkylene-C(O)R₁₂, R₁₀C(O)(lower alkyleneoxy)-,

N(R₈)(R₉)C(O)(lower alkyleneoxy)- and $-\text{CH}_2-\text{N} \begin{array}{c} \diagup \quad \diagdown \\ \text{ } \end{array} \text{R}_{13}$ for substitution 25 on ring carbon atoms, and the substituents on the substituted heteroaryl ring nitrogen atoms, when present, are selected from the group consisting of lower alkyl, lower alkoxy, -C(O)OR₁₀, -C(O)R₁₀, OH, N(R₈)(R₉)-lower alkylene-, N(R₈)(R₉)-lower alkyleneoxy-, -S(O)₂NH₂ and 2-(trimethylsilyl)-ethoxymethyl;

30 R₇ is 1-3 groups independently selected from the group consisting of lower alkyl, lower alkoxy, -COOH, NO₂, -N(R₈)(R₉), OH or halogeno;

R₈ and R₉ are independently H or lower alkyl;

R₁₀ is lower alkyl, phenyl, R₇-phenyl, benzyl or R₇-benzyl;

R₁₁ is OH, lower alkyl, phenyl, benzyl, R₇-phenyl or R₇-benzyl;

- 34 -

R_{12} is H, OH, alkoxy, phenoxy, benzyloxy, 

$-N(R_8)(R_9)$, lower alkyl, phenyl or R_7 -phenyl;

R_{13} is $-O-$, $-CH_2-$, $-NH-$, $-N(\text{lower alkyl})-$ or $-NC(O)R_{19}$;

R_{15} , R_{16} and R_{17} are independently selected from the group consisting of H and the groups defined for W; or R_{15} is hydrogen and R_{16} and R_{17} , together with adjacent carbon atoms to which they are attached, form a dioxolanyl ring;

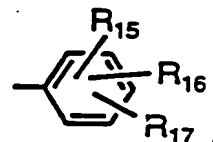
R_{19} is H, lower alkyl, phenyl or phenyl lower alkyl; and

R_{20} and R_{21} are independently selected from the group consisting of phenyl, W-substituted phenyl, naphthyl, W-substituted naphthyl, indanyl, indenyl, tetrahydronaphthyl, benzodioxolyl, heteroaryl, W-substituted heteroaryl, benzofused heteroaryl, W-substituted benzofused heteroaryl and cyclopropyl, wherein heteroaryl is as defined above.

2. A compound of claim 1 wherein R_1 is $-\overset{|}{\text{CH}}-$ or $-\overset{|}{\text{C}}(\text{OH})-$.

3. A compound as claimed in claim 1 or claim 2 wherein R_2 and R_3 are each $-CH_2-$ and the sum of u and v is 2, 3 or 4.

4. A compound as claimed in any one of claims 1 to 3 wherein

20 R_4 is $B-(CH_2)_q$ or $B-(CH_2)_e-Z-(CH_2)_r$, wherein B is , q is 0-2, Z is $-O-$, e is 0, r is 0, R_{16} is H, R_{17} is H and R_{15} is as defined in claim 1.

5. A compound as claimed in claim 4 wherein R_{15} is H, OH, lower alkoxy or chloro.

6. A compound as claimed in any one of claims 1 to 5 wherein R_{20} is phenyl or W-substituted phenyl, wherein W is as defined in claim 1.

7. A compound of claim 6 wherein R_{20} is W-substituted phenyl and W is lower alkoxy, OH or $-C(O)R_{12}$, wherein R_{12} is lower alkoxy.

8. A compound as claimed in any one of claims 1 to 7 wherein R_{21} is phenyl, W-substituted phenyl, indanyl, benzofuranyl, benzodioxolyl,

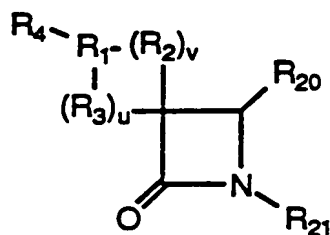
- 35 -

tetrahydronaphthyl, pyridyl, pyrazinyl, pyrimidinyl, quinolyl or cyclopropyl, wherein W is lower alkyl, lower alkoxy, OH, halogeno, -N(R₈)(R₉),

-NHC(O)OR₁₀, -NHC(O)R₁₀, NO₂, -CN, -N₃, -SH, -S(O)₀₋₂-(lower alkyl), -COOR₁₉, -CON(R₈)(R₉), -COR₁₂, phenoxy, benzyloxy, -OCF₃,

- 5 -CH=CHC(O)R₁₂ or tert-butyldimethylsilyloxy, and when W is 2 or 3, the groups can be the same or different.

9. A compound of claim 1 represented by the formula



- 10 wherein R₁, R₂, R₃, R₄, R₂₀, R₂₁, u and v are as follows:

	R ₁	-(R ₂) _v	-(R ₃) _u	R ₄	R ₂₀	R ₂₁
i	CH	-(CH ₂) ₂	-(CH ₂) ₂			
ii	CH	-(CH ₂) ₂	-(CH ₂) ₂			
iii	CH	-(CH ₂) ₂	-(CH ₂) ₂			
iv	CH	-(CH ₂) ₂	-(CH ₂) ₂			
v	N	-(CH ₂) ₂	-(CH ₂) ₂			
vi	CH	-(CH ₂) ₂	-(CH ₂) ₂			
vii	C(CH ₃)	-(CH ₂) ₂	-(CH ₂) ₂			
viii	CH	-(CH ₂) ₂	-(CH ₂) ₂			
ix	CH	-(CH ₂) ₂	-(CH ₂) ₂			
x	CH	-(CH ₂) ₂	-(CH ₂) ₂			
xi	CH	-(CH ₂) ₂	-(CH ₂) ₂			
xii	CH	-(CH ₂) ₂	-(CH ₂) ₂			
xiii	CH	-(CH ₂) ₂	-(CH ₂) ₂			
xiv			-(CH ₂) ₂			

- 36 -

	R ₁	-(R ₂) _u	-(R ₃) _u	R ₄	R ₂₀	R ₂₁
xv	CH	-CH ₂ -	-CH ₂ -			
xvi	CH	-CH ₂ -	-CH ₂ -			
xvii	CH	-(CH ₂) ₂ -	-(CH ₂) ₂ -			
xviii		-(CH ₂) ₂ -	-(CH ₂) ₂ -			
xix		-(CH ₂) ₂ -	-(CH ₂) ₂ -			
xx		-(CH ₂) ₂ -	-(CH ₂) ₂ -			
xxi		-(CH ₂) ₂ -	-(CH ₂) ₂ -			
xxii		-(CH ₂) ₂ -	-(CH ₂) ₂ -			
xxiii		-(CH ₂) ₂ -	-(CH ₂) ₂ -			
xxiv		-(CH ₂) ₂ -	-CH ₂ -			
xxv	CH	-(CH ₂) ₂ -	-(CH ₂) ₂ -			
xxvi	CH	-(CH ₂) ₂ -	-CH ₂ -			
xxvii	see R ₄	-CH ₂ -	-(CH ₂) ₂ -	R ₁ and R ₄ together are 		
xxviii	CH	-CH ₂ -	-(CH ₂) ₂ -			
xxix		-(CH ₂) ₂ -	-(CH ₂) ₂ -			

10. A compound of claim 1 selected from the group consisting of:
 7-(4-chlorophenyl)-3-(4-methoxyphenyl)-2-phenyl-2-azaspiro[3.5]nonan-1-one;
 7-(4-chlorophenyl)-7-hydroxy-3-(4-methoxyphenyl)-2-phenyl-2-azaspiro[3.5]nonan-1-one;
 7-(4-chlorophenyl)-2-(4-fluorophenyl)-7-hydroxy-3-(4-methoxyphenyl)-2-azaspiro[3.5]nonan-1-one; and
 7-(4-chlorophenyl)-7-hydroxy-3-(4-hydroxyphenyl)-2-phenyl-2-azaspiro[3.5]nonan-1-one.

- 37 -

11. A pharmaceutical composition comprising an effective amount of a compound as claimed in any one of claims 1 to 10 in a pharmaceutically acceptable carrier.
- 5 12. The use of a compound as claimed in any one of claims 1 to 10 for the manufacture of a medicament for the treatment or prevention of atherosclerosis, or for the reduction of plasma cholesterol levels.
- 10 13. A process for the preparation of a pharmaceutical composition as claimed in claim 12 which comprises admixing a compound as defined in claim 12 with a pharmaceutically acceptable carrier.
- 15 14. A method of lowering the serum cholesterol level, or treating or preventing atherosclerosis, in a mammal in need of such treatment comprising administering an effective amount of a compound of claim 1.
- 20 15. The use of a compound as claimed in any one of claims 1 to 10 for the manufacture of a medicament for the combined use with a cholesterol biosynthesis inhibitor in the treatment or prevention of atherosclerosis, or for the reduction of plasma cholesterol levels.
- 25 16. The use of a cholesterol biosynthesis inhibitor for the manufacture of a medicament for the combined use with a compound as claimed in any one of claims 1 to 10 in the treatment or prevention of atherosclerosis, or for the reduction of plasma cholesterol levels.
- 30 17. The use as claimed in claim 16, wherein the cholesterol biosynthesis inhibitor is selected from the group consisting of HMG CoA reductase inhibitors, squalene synthesis inhibitors and squalene epoxidase inhibitors.
- 35 18. The use as claimed in claim 17, wherein the cholesterol biosynthesis inhibitor is selected from the group consisting of lovastatin, pravastatin, fluvastatin, simvastatin, CI-981, L-659,699, squalastatin 1 and NB-598.

- 38 -

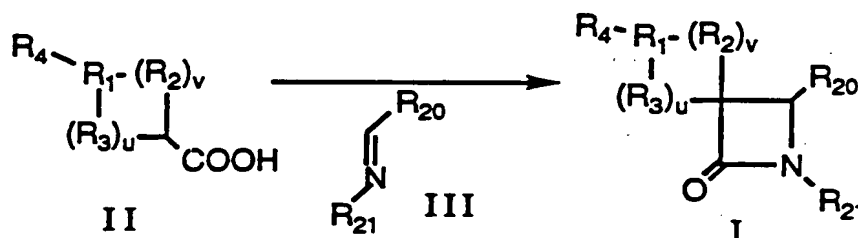
19. The use as claimed in claim 15, wherein the cholesterol biosynthesis inhibitor is as specified in claim 17 or claim 18.
20. A pharmaceutical composition for the treatment or prevention
5 of atherosclerosis, or for the reduction of plasma cholesterol levels, comprising a compound as defined in any one of claims 1 to 10, a cholesterol biosynthesis inhibitor and a pharmaceutically acceptable carrier.
- 10 21. A pharmaceutical composition as claimed in claim 20, wherein the cholesterol biosynthesis inhibitor is as defined in claim 17 or claim 18.
- 15 22. A method for preparing a pharmaceutical composition as claimed in claim 20 or claim 21 comprising admixing a cholesterol biosynthesis inhibitor and a compound as defined in any one of claims 1 to 10 with a pharmaceutically acceptable carrier.
- 20 23. A method as claimed in claim 22 comprising admixing a cholesterol biosynthesis inhibitor as defined in claim 17 or claim 18, and a compound as defined in any one of claims 1 to 10 with a pharmaceutically acceptable carrier.
- 25 24. A kit comprising in separate containers in a single package pharmaceutical compositions for use in combination to treat or prevent atherosclerosis or to reduce plasma cholesterol levels which comprises in one container an effective amount of a cholesterol biosynthesis inhibitor in a pharmaceutically acceptable carrier, and in a second container, an
30 effective amount of a compound as defined in any one of claims 1 to 10 in a pharmaceutically acceptable carrier.
- 25 25. A kit as claimed in claim 24 which comprises in one container an effective amount of a cholesterol biosynthesis inhibitor as defined in claim 17 or claim 18 in a pharmaceutically acceptable carrier,
35 and in a second container, an effective amount of a compound as defined in any one of claims 1 to 10 in a pharmaceutically acceptable carrier.

- 39 -

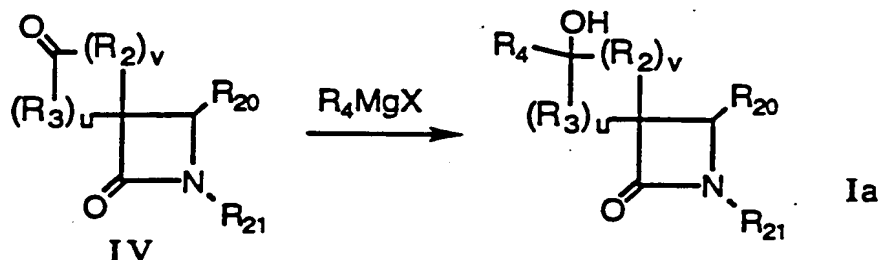
26. A method of treating or preventing atherosclerosis or reducing plasma cholesterol levels comprising simultaneously or sequentially administering to a mammal in need of such treatment an effective amount of a cholesterol biosynthesis inhibitor and a compound as defined in any one of claims 1 to 10.

27. A method as claimed in claim 26, wherein the cholesterol biosynthesis inhibitor is as defined in claim 17 or claim 18.

28. A process for preparing a compound of claim 1 comprising Process A: Converting a carboxylic acid of formula II to the corresponding acid chloride, followed by reacting with an imine of formula III to obtain a compound of formula I



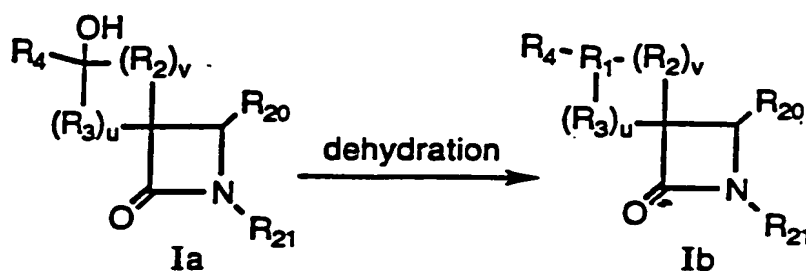
- wherein R_1 , R_2 , R_3 , R_4 , R_{20} , R_{21} , u and v are as defined in claim 1;
Process B: Reacting a keto-azetidinone of formula IV with a Grignard reagent of the formula R_4MgX , wherein R_4 is as defined in claim 1 and X is halogen, to obtain a carbinol of formula Ia



- wherein R_2 , R_3 , R_4 , R_{20} , R_{21} , u and v are as defined in claim 1 and R_1 is $-C(OH)-$;

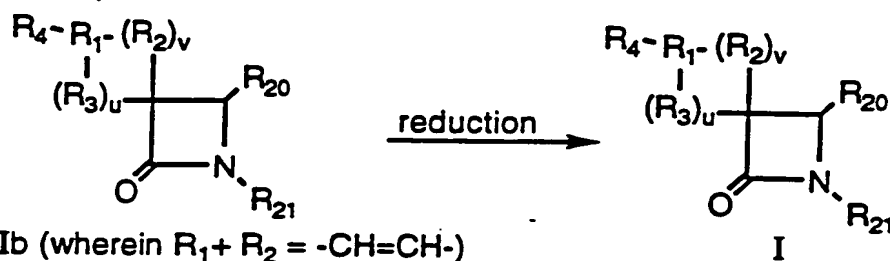
Process C: Dehydrating a carbinol of formula Ia as defined in Process B to obtain an olefin of formula Ib

- 40 -



wherein $R_1 + R_2 = -CH=CH-$ and $R_2, R_3, R_4, R_{20}, R_{21}, u$ and v are as defined in claim 1; or

- Process D: Reducing an olefin of formula Ib as defined in Process C to
 5 obtain a compound of formula I



wherein $R_1, R_2, R_3, R_4, R_{20}, R_{21}, u$ and v are as defined in claim 1.

**This Page is Inserted by IFW Indexing and Scanning
Operations and is not part of the Official Record**

BEST AVAILABLE IMAGES

Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images include but are not limited to the items checked:

- ☐ **BLACK BORDERS**
- ☐ **IMAGE CUT OFF AT TOP, BOTTOM OR SIDES**
- ☐ **FADED TEXT OR DRAWING**
- ☐ **BLURRED OR ILLEGIBLE TEXT OR DRAWING**
- ☐ **SKEWED/SLANTED IMAGES**
- ☐ **COLOR OR BLACK AND WHITE PHOTOGRAPHS**
- ☐ **GRAY SCALE DOCUMENTS**
- ☒ **LINES OR MARKS ON ORIGINAL DOCUMENT**
- ☐ **REFERENCE(S) OR EXHIBIT(S) SUBMITTED ARE POOR QUALITY**
- ☐ **OTHER:** _____

IMAGES ARE BEST AVAILABLE COPY.

As rescanning these documents will not correct the image problems checked, please do not report these problems to the IFW Image Problem Mailbox.

This Page Blank (uspto)